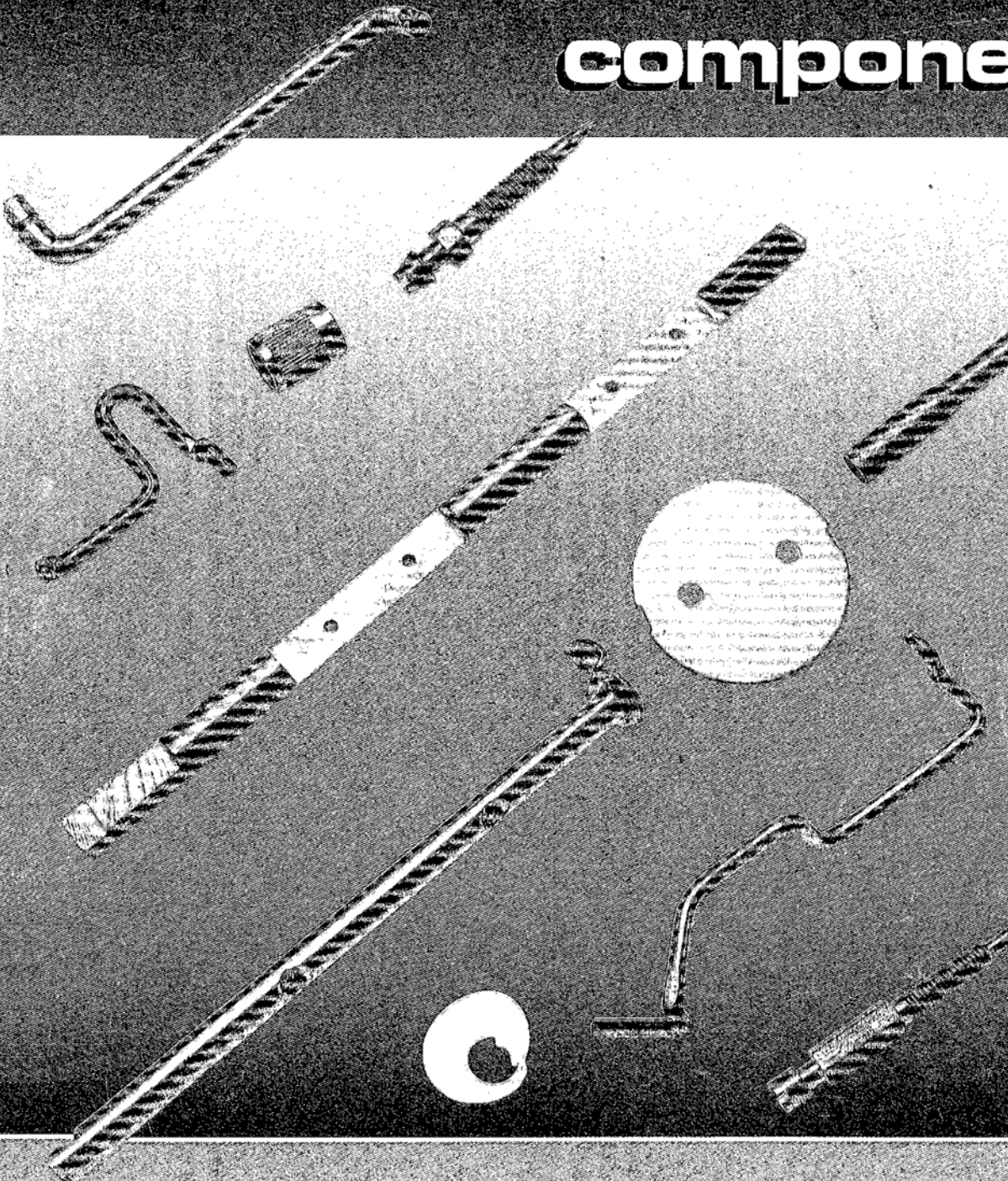


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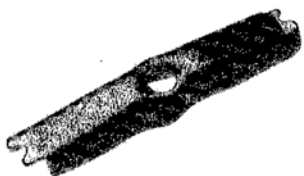
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ROCHESTER

MODEL

B, BC, BV



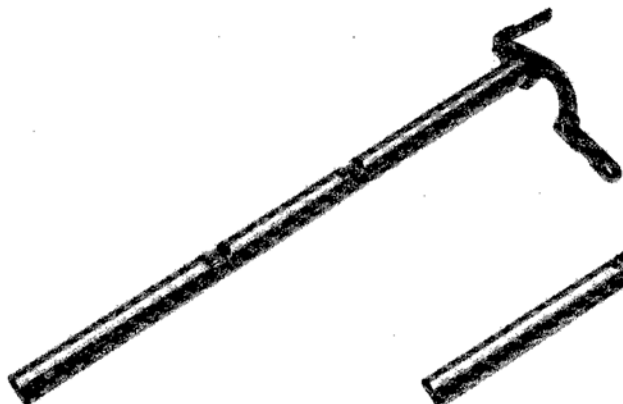
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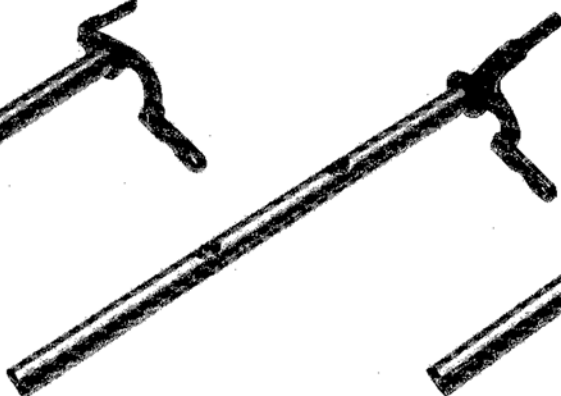
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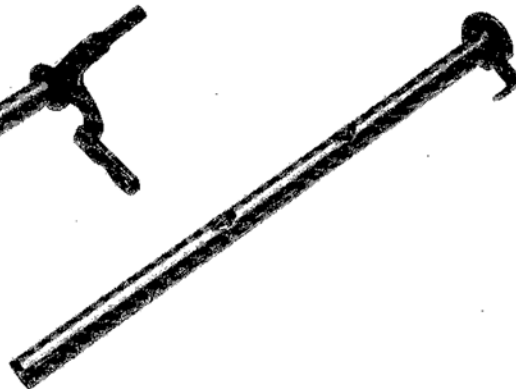
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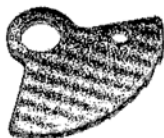
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R12-4



R12-7



R17-4



R22-2



R22-8



R22-40

ACE/KS No.	OEM No.	Description
R8-1	7010001	Bracket, Air Cleaner Stud (1/4-20 thd.)
R8-5	7037773	Bracket, Air Cleaner Stud (5/16-18 thd.)
R8-7	7010001	Bracket, Air Cleaner Stud (1/4-20 thd.)
R12-1	7011659	Shaft, Choke, 1958-61 Chevrolet w/6 cyl. engs.
R12-4	7005185	Shaft, Choke, 1953-56 GM w/6 cyl. engs.
R12-7	7022548	Shaft, Choke, Chevrolet
R17-4	7025345	Cam, Fast Idle, Chevrolet w/6 cyl. engs.
R22-2	7009262	Choke Lever & Collar Assembly, 1956-61 Chevrolet w/6 cyl. engs.
R22-8	7020492	Choke Lever & Collar Assembly
R22-40	7022952	Lever, Choke

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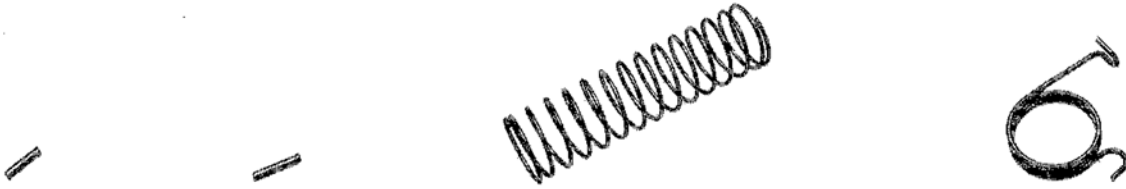
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ROCHESTER

MODEL

B, BC, BV



R24-1

R24-2

R61-39

R61-75



R61-79

R115-13

R115-32

R117-3



R117-4

R117-6

R145-201

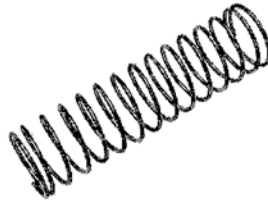
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ACE/KS No.	OEM No.	Description
R24-1	7004748	Pin, Choke Piston (5/64" O.D. x 3/8" L)
R24-2	7010746	Pin (3/32" O.D. x 1-5/16" L)
R61-39		Spring, 2" Fuel Filter [use with our 30-32 filter]
R61-75	7002102	Spring, Fast Idle Lever, 1950-67 Chevrolet Trk. w/6 cyl. engs.
R61-79	7022951	Spring, Manual Choke Valve, 1963-67 Chevrolet Trk. [fits our R22-40]
R115-13	7005172	Link, Choke, 1953-56 Chevrolet w/6 cyl. engs.
R115-32	7022554	Link, Vacuum Control, 1963-65 Chevrolet w/6 cyl. engs.
R117-3	7015136	Link, Pump (oversized 9/64")
R117-4	7022925	Link, Pump
R117-6	7005136	Link, Pump
R145-201		Tube, Secondary Discharge (.275 O.D. x .985 L)
R145-203	7015402	Tube (7/32" O.D. x 1-1/8" L)

ROCHESTER

MODEL

H, HV



R22-12

R61-39

R115-47



R115-48

R115-88

R145-20

ACE/KS No.	OEM No.	Description
R22-12	7028796	Lever, Choke, Corvair
R61-39		Spring, 2" Fuel Filter [use with our 30-32 filter]
R115-47	7020747	Link, Choke, Corvair
R115-48	7021042	Link, Vacuum Brake, Corvair
R115-88	7029014	Link, Pump [also fits OEM no. 7034057]
R145-20		Bushing, Throttle Repair (.320 I.D. x .380 O.D. x .835 L)

ROCHESTER

MODEL

MONOJET (M, MV, 1ME, 1MV)



R5-3

R5-25

R5-26

R5-32

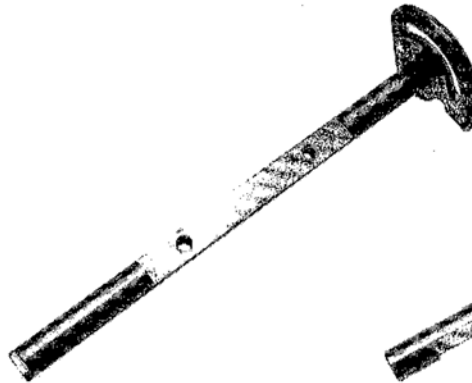
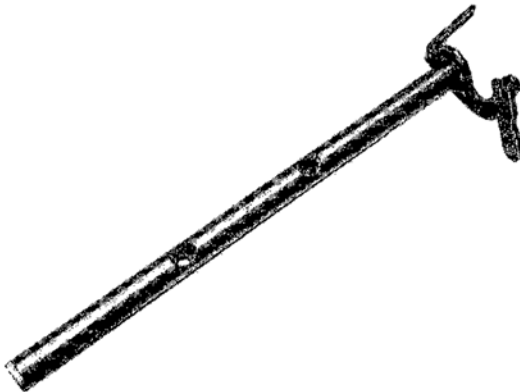


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R12-20

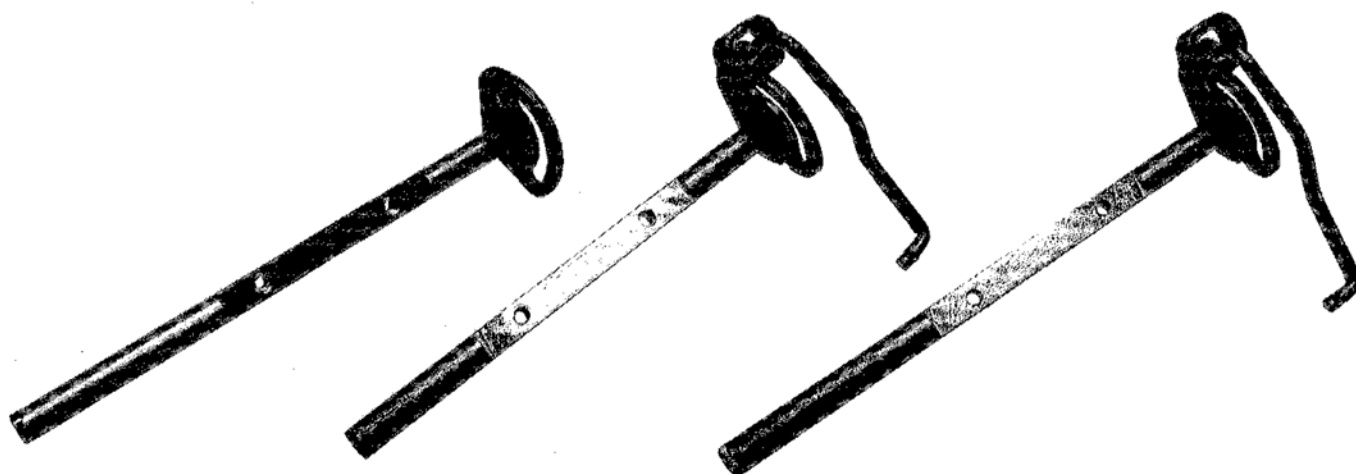
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ACE/KS No.	OEM No.	Description
R5-3	7010424	Screw, Thermostat Cover [w/fillister](8-32 thd. x 3/8" L)
R5-25	7034863	Screw (1/4-32 thd. x 1/2" L)
R5-26	7036315, 8021	Screw, Vent Valve (5-40 thd. x 7/16" L)
R5-32		Plug, Brass Pipe (1/8" N.P.T.)
R8-5	7037773	Bracket, Air Cleaner Stud (5/16-18 thd.)
R10-40		Bushing, Idle Restrictor (.093 O.D. x .047 orifice x .125 L)
R10-65		Bushing, Idle Restrictor (.093 O.D. x .062 orifice x .125 L)
R10-75		Bushing, Idle Restrictor (.093 O.D. x .020 orifice x .125 L)
R12-2	7000253	Shaft, Choke, 1955-62 Chevy w/8 cyl. engs. [also fits OEM no. 7012275]
R12-20	7028175	Shaft, Choke
R12-28	7028177	Shaft, Choke, 1972-73 Chevrolet Trk. w/6 cyl. engs.

ROCHESTER

MODEL

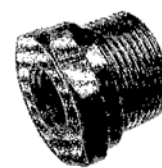
MONOJET (M, MV, 1ME, 1MV)



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R12-43

R12-44



R15-12

R15-12X

R15-12XX

R15-34X



R15-34XX

R15-52

R15-55

R15-60

ACE/KS No.	OEM No.	Description
R12-35	7040399	Shaft, Choke, 1976-up GM w/250" eng.
R12-43	7044345	Choke Shaft Lever & Link Assy., 1977-79 Chevrolet w/250", 292" engs.
R12-44	7044188	Choke Shaft Lever & Link Assy., 1977 Chevrolet w/250" eng.
R15-12	7019181	Fitting, Fuel Inlet (7/8-20 male x 1/8 N.P.T. female x .656 L)
R15-12X	7019181	Fitting, Fuel Inlet Ext. Threads (7/8-20 male x 1/8 N.P.T. x .785 L)
R15-12XX	7019181	Fitting, Fuel Inlet O.S. (29/32-20 male x 1/8 N.P.T. female x .781 L)
R15-34X	7037751	Fitting, Fuel Inlet Ext. Threads (7/8-20 male x 1/4 N.P.T. x .785 L)
R15-34XX	7037751	Fitting, Fuel Inlet O.S. (29/32-20 male x 1/4 N.P.T. female x .781 L)
R15-52	7000262	Fitting, Vacuum (1/8 N.P.T. male x 1/4" barb x 1-1/4" L)
R15-55		Fitting, Fuel Inlet Reducer (5/8-18 male x 3/8" barb x 1-7/32" L)
R15-60		Fitting, Fuel Inlet [fits our R15-34X, 34XX] (1/4 male N.P.T. x 5/8-18 female w/inverted flare x .960 L)

ROCHESTER

MODEL

MONOJET (M, MV, 1ME, 1MV)



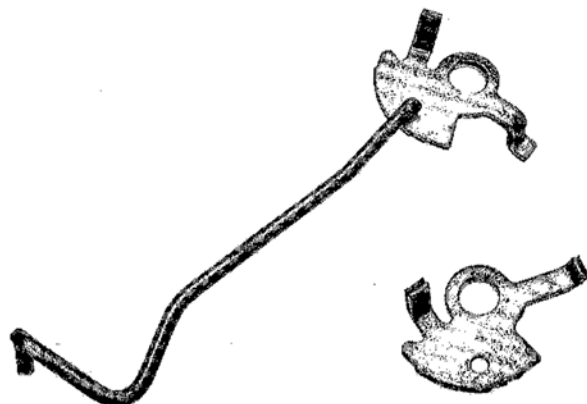
R17-7



R17-9



R17-12



R17-38



R17-39



R17-51



R20-35PX



R20-35PXX



R22-22



R22-35



R22-43

ACE/KS No.	OEM No.	Description
R17-7	7034068	Cam, Fast Idle
R17-9	7037005	Cam, Fast Idle, 1972-73 Chevrolet Trk. w/6 cyl. engs.
R17-12	7040633	Cam, Fast Idle
R17-38	17054834	Fast Idle Cam & Link Assy., 1976-78 GM w/1.4L, 1.6L engs.
R17-39	17056872	Cam, Fast Idle [used on our R17-38]
R17-51	7038049	Cam, Fast Idle, 1968-71 GM w/153"/250" engs., 1975-76 GM
	17054016	w/250" eng.
R20-35PX		Gasket, Nylon Fuel Inlet Fitting (29/32" I.D. x 1-3/32" O.D. x 1/16" thk.)
R20-35PXX		Gasket, Nylon Fuel Inlet Fitting (15/16" I.D x 1-1/8" O.D. x 1/16" thk.)
R22-22	7034056	Lever, Choke Shaft, 1968-69 GM w/250" eng.
R22-35	7030719	Lever, Choke Shaft, 1972-74 GM w/6 cyl. engs.
R22-43	7043099	Lever, Choke Shaft, 1976-up GM w/250" eng. [fits our R12-35]

ROCHESTER

MODEL

MONOJET (M, MV, 1ME, 1MV)

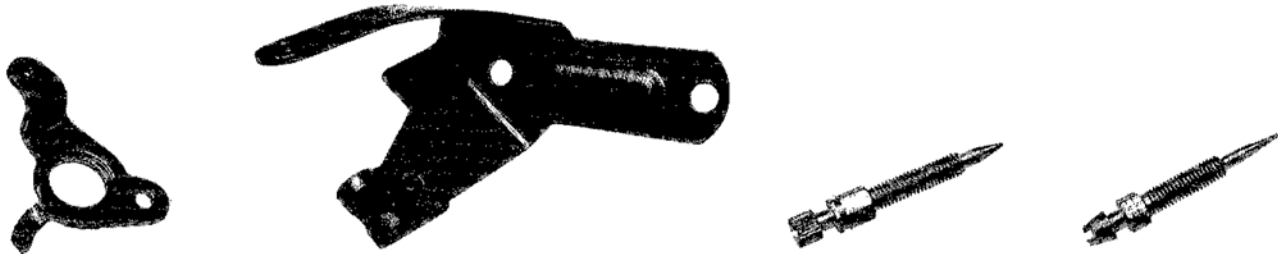


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R22-55

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R28-33

R28-41



R28-43

R28-52

R28-53

R28-102

R30-12

ACE/KS No.	OEM No.	Description
R22-44	17051769	Lever, Choke Shaft, 1975-76 GM w/6cyl. engs. [fits our R12-35]
R22-47	7041238	Lever & Link Assy., Choke, 1975-76 Chevy & Pontiac w/140", 250" engs.
R22-48	7043167	Lever & Link Assy., Choke
R22-51	7044483	Lever & Link Assy., Choke, 1978 GM w/4 cyl. engs.
R22-55	7037007	Lever, Choke Shaft, 1969-75 Chevrolet Trk. w/6 cyl. engs. [man. choke]
R22-65	7035725	Bracket, Choke Cable, 1968-69 Chevrolet Trk. w/6 cyl. engs.
R28-33	7041621	Screw, Idle Mixture, 1968-71 GM w/4 cyl. & 6 cyl. engs.(10-32 thd. x 1.812 L)
R28-41	7048964	Screw, Idle Mixture, 1974-up GM w/4 cyl. & 6 cyl. engs.(10-32 thd. x 1.70 L)
R28-43	7048531	Screw, Idle Mixture, 1969-76 Chevrolet w/6cyl. engs.(10-32 thd. x 1.60 L)
R28-52	7042427	Screw, Idle Mixture, 1974-75 GM w/250" eng.
R28-53	7041596	Screw, Idle Mixture, 1970-73 GM w/250" eng.(10-32 thd. x 1.80 L)
R28-102	7042429	Screw, Idle Mixture (10-32 thd. x 1.735 L)
R30-12		Valve, Fuel Filter Check (fits 1" & 2" filters)

ROCHESTER

MODEL

MONOJET (M, MV, 1ME, 1MV)



R61-68



R61-94



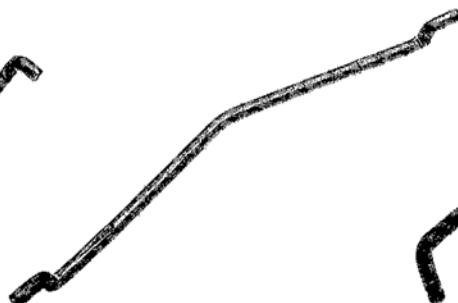
R61-111



R115-98



R115-116



R115-117



R115-147



R115-150



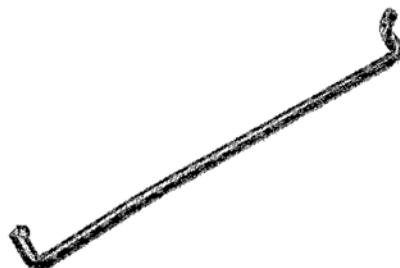
R115-155



R115-171



R115-172



R115-194

ACE/KS No.	OEM No.	Description
R61-68	7011479	Spring, Idle Mixture Screw, 1968-75 GM w/4 cyl. & 6cyl. engs. [fits our R28-33, 52, 53, 102]
R61-94	7043568	Spring, Fuel Filter [used with our 30-37, 50]
R61-111	P/O 17052052	Spring, Metering Rod
R115-98		Link, Power Piston
R115-116		Rod, Choke
R115-117	7028996	Rod, Fast Idle
R115-147	7026418	Rod, Choke
R115-150	7037981, 4054	Link, Pump, 1968-75 GM w/250", 292" engs.
R115-155	7032743	Link, Vacuum Brake
R115-171	7035502	Link, Power Piston, 1968-71 w/4 cyl., 6 cyl. engs.
R115-172	7024277	Link, Vacuum Brake, 1972-73 GM w/6cyl. engs. [auto choke]
R115-194	7037000	Rod, Choke, 1969-74 GM w/4 cyl., 6 cyl. engs.

ROCHESTER

MODEL

MONOJET (M, MV, 1ME, 1MV)



R115-218



R115-232



R115-241



R115-242



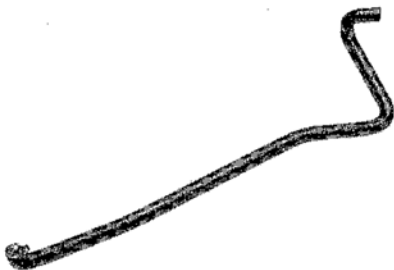
R115-248



R115-249



R115-259



R115-274



R115-277



R115-314



R117-9

ACE/KS No.	OEM No.	Description
R115-218	7035207	Link, Vacuum Brake, 1973-75 Chevrolet Trk. w/250", 292" engs.
R115-232	7040900	Link, Pump Lever, 1971-76 Chevrolet & Pontiac w/140" eng.
R115-241	P/O 7043117	Rod, Pump [short]
R115-242	7043167	Link, Choke Lever
R115-248	P/O 7043117	Rod, Pump [long]
R115-249	P/O 7041238	Link, Choke Lever, 1975-76 GM w/140" eng.
R115-259	7044005	Rod, Power Piston, 1976-up Chevette & Acadian w/87", 97" engs.
R115-274	7044261	Link, Cam to Choke Lever, 1977-up GM w/250", 292" engs.
R115-277	7044188, 4345	Link, Choke, 1976-up GM
R115-314	P/O17051676	Link, Choke Lever, 1976 Chevette & Acadian w/87"/97" engs.
R117-9	7037981	Link, Pump Lever, 1968-75 GM w/4 cyl. & 6 cyl. engs.

ROCHESTER

MODEL

MONOJET (M, MV, 1ME, 1MV)



R145-16

R145-25

R145-41

R145-64

R145-75



R145-97

R145-101

R145-109

R145-121

R145-138



R145-148

R145-151

R145-163

R145-230

ACE/KS No.	OEM No.	Description
R145-16		Tube, Vacuum [fits late model bases] (3/16" O.D. x 1.00" L)
R145-25		Tube, Air Vent (3/16" O.D. x 2-1/4" L)
R145-41		Tube, Fresh Air (1/4" O.D. x 1-1/4" L)
R145-64		Tube, Transmission Vacuum (1/4" O.D. x 7/8" L)
R145-75		Tube, Vacuum (3/16" O.D. x 1-3/16" L)
R145-97		Tube, High Speed Enrichment (5/32" O.D. x 1-31/32" L)
R145-101	7052346	Tube, Idle (.046 orifice x 1-3/8" L)
R145-109		Tube, Bent Tee (3/16" x 3/16" x 3/16")
R145-121	7030773	Tube, Vacuum Brake (3/16" O.D. to 1/4" O.D. x 1-3/8" L)
R145-138		Tube, Conversion Repair (3/16" x 1/4" x 1/4" flare)
R145-148	17052332	Tube, Idle, 1975 Chevy & Pontiac w/140" eng. (.032 orifice x 1-3/8" L)
R145-151		Tube, High Speed Enrichment (1/8" O.D. x 2-3/16" L)
R145-163	17058082	Tube, Bowl Vent, 1978 Chevrolet Trk. (3/8" dia.)
R145-230		Tube, Main Idle (1/8" O.D. x 1-1/8" L)

ROCHESTER

MODEL

MONOJET (M, MV, 1ME, 1MV)



R170-31

R170-31A

R170-31B

R170-31C

R170-31D

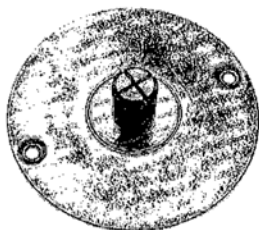


R170-31G

R170-31R

R170-55

R170-56



R170-64

R170-65

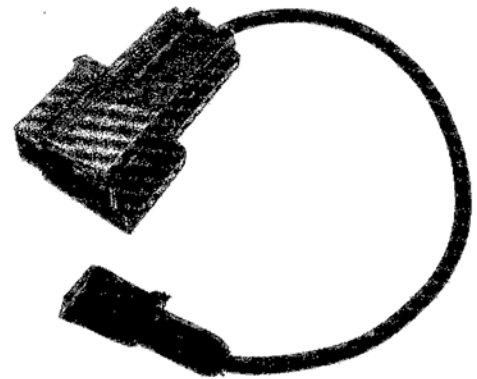
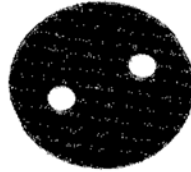
R170-78

ACE/KS No.	OEM No.	Description
R170-31	P/O 17056150	Cover, Electric Choke
R170-31A	P/O 17056150	Rivet No. A-1, Oval Head (1/4" L)
R170-31B	P/O 17056150	Rivet No. B-1, Oval Head (5/16" L)
R170-31C	P/O 17056150	Cover, Fiber Contact
R170-31D	P/O 17056150	Rivet, Steel (3/8" L)
R170-31G	P/O 17056150	Connector Tab, Electric Choke
R170-31R	P/O 17056150	O-ring, Choke Cover (1-1/4" O.D. x 1-1/8" I.D.)
R170-55		Rivet, Steel [for electric choke thermostat] (.120 O.D. over knurl x .360 L)
R170-56		Sub-Assy., Electric Choke Thermostat
R170-64		Plate & Stud Assy., Electric Choke Thermostat [fits small chokes]
R170-65		Sub-Assy., Electric Choke Thermostat
R170-78		Thermostat, Electric Choke [w/open end spring]

ROCHESTER

MODEL

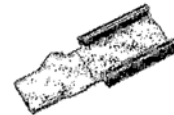
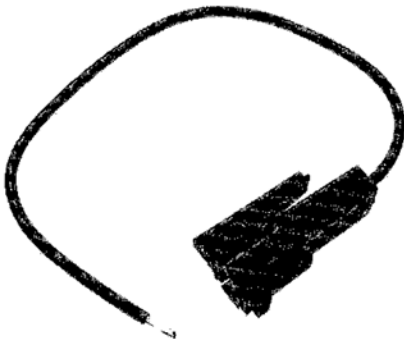
MONOJET (M, MV, 1ME, 1MV)



R186-13

R186-18

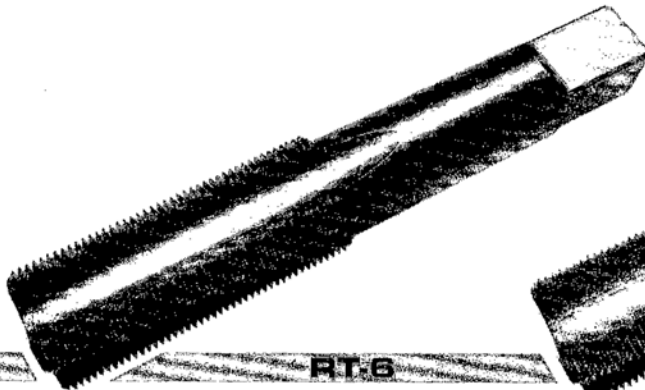
H204-15



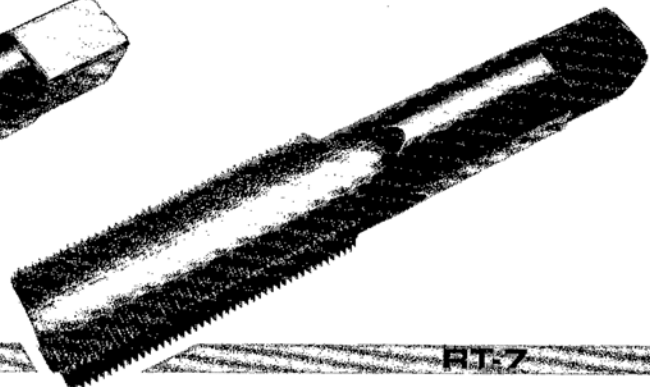
R204-19

RRP204-10

RRP204-11



RT-6



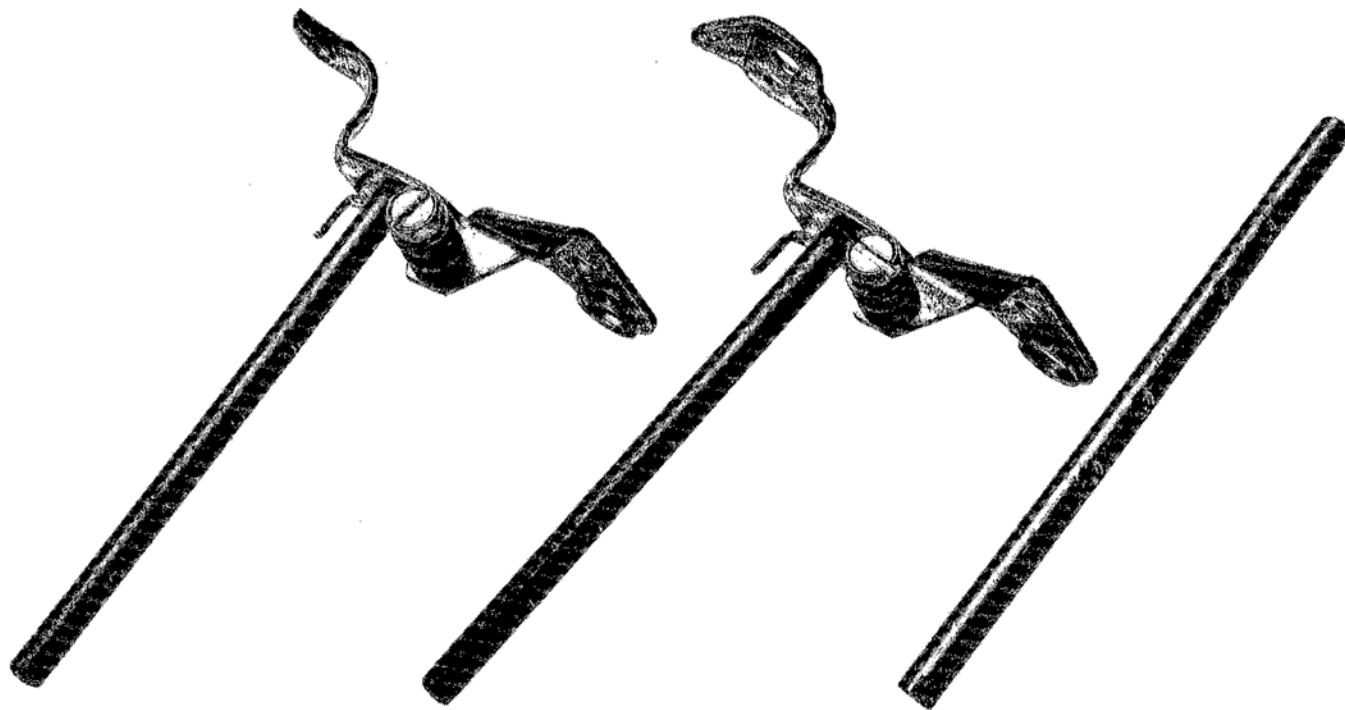
RT-7

ACE/KS No.	OEM No.	Description
R186-13	7034382	Plate, Throttle (1.718 O.D.)
R186-18		Plate, Throttle (1.460 O.D.)
H204-15		Connector Assembly, Wire & Terminal
R204-19		Pigtail Connector, Electric Choke, 1977-87 GM
RRP204-10		Terminal, Choke Conversion [converts choke 17062081 to 17054594]
RRP204-11		Terminal, Choke Conversion [converts choke 17064214 to 17062081]
RT-6		Tap, Bottoming (29/32-20 thd.)
RT-7		Tap, Bottoming (15/16-20 thd.)

ROCHESTER

MODEL

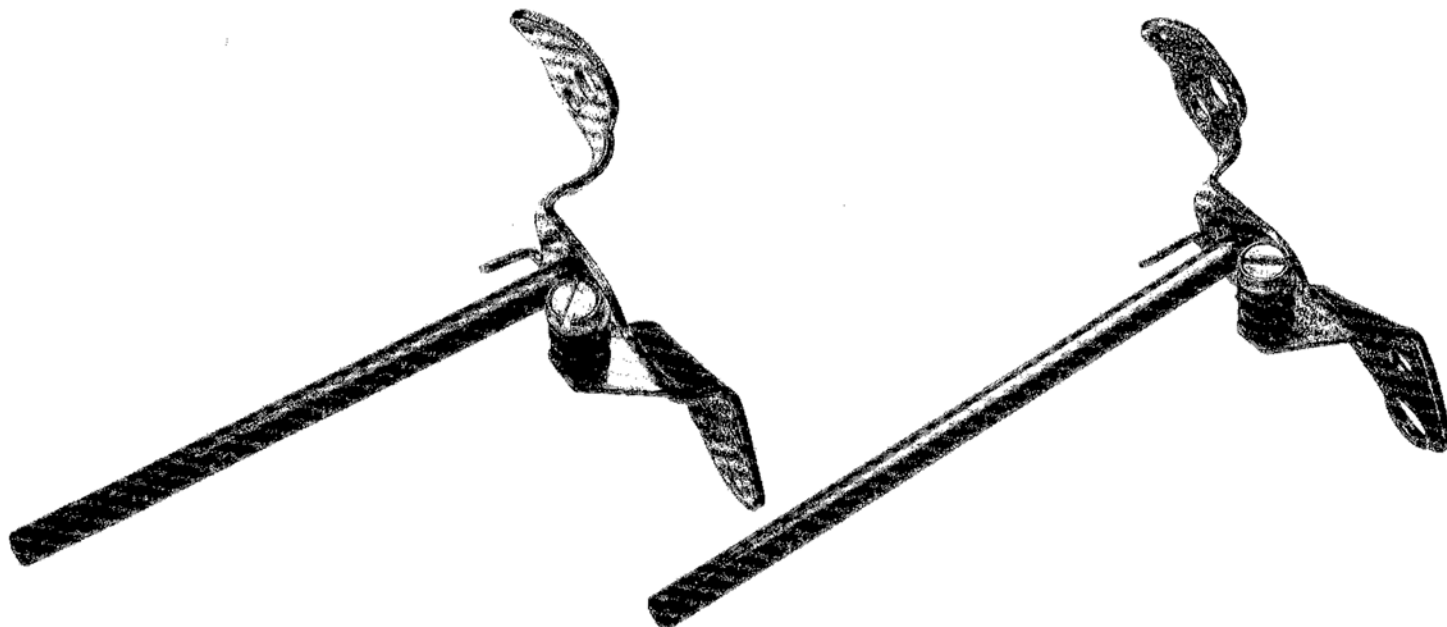
TWO-JET (2G, 2GC, 2GE, 2GV)



R3-5

R3-6

R3-7S



R3-12

R3-14

ACE/KS No.	OEM No.	Description
R3-5	7033317	Lever & Shaft Assy., Throttle
R3-6	7038795	Lever & Shaft Assy., Throttle
R3-7S	7038794	Shaft, Throttle, Large Base Chevrolet w/400" eng.
R3-12		Lever & Shaft Assy., Throttle
R3-14	7037177	Lever & Shaft Assy., Throttle

ROCHESTER

MODEL

TWO-JET (2G, 2GC, 2GE, 2GV)



R5-2



R5-22



R5-32



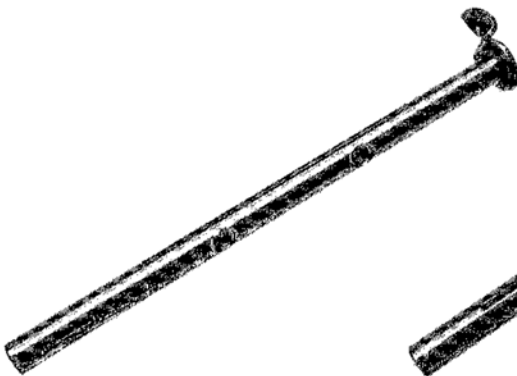
R5-33



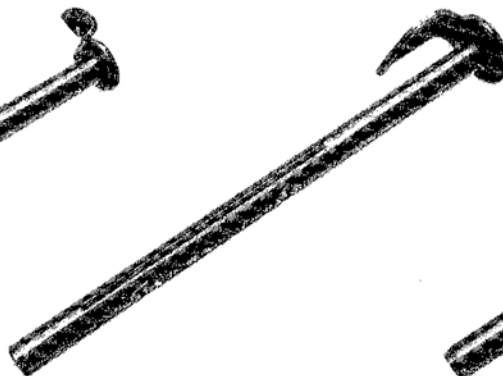
R5-35



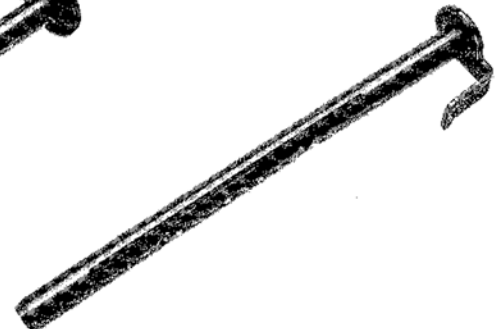
R5-47



R12-8



R12-11



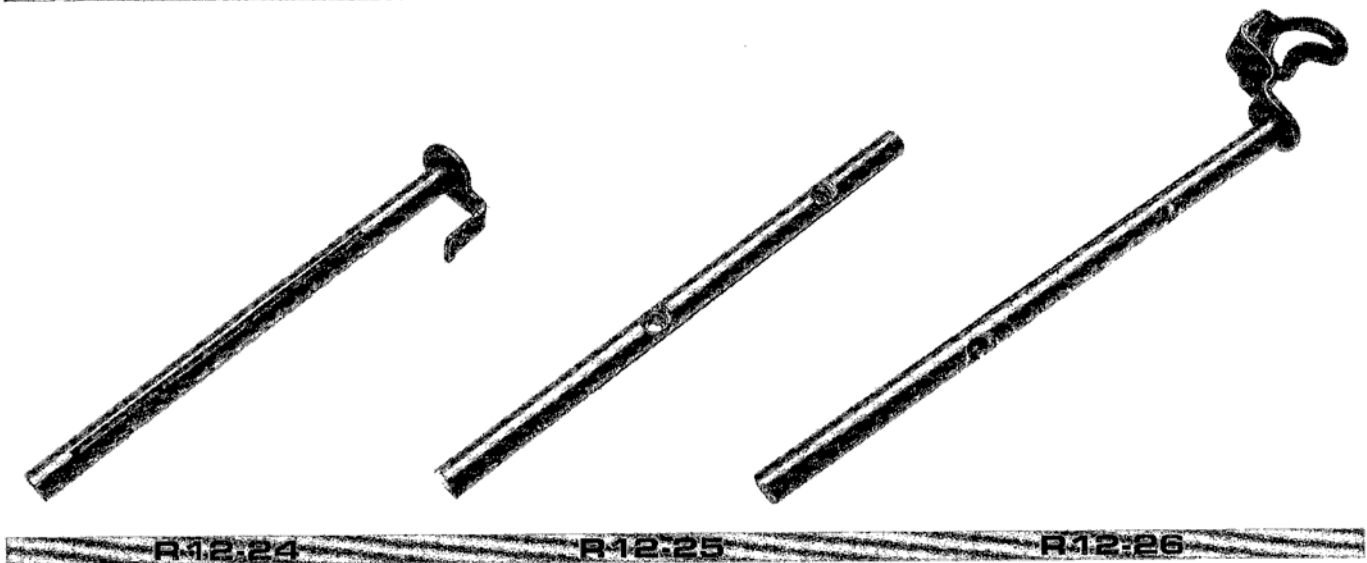
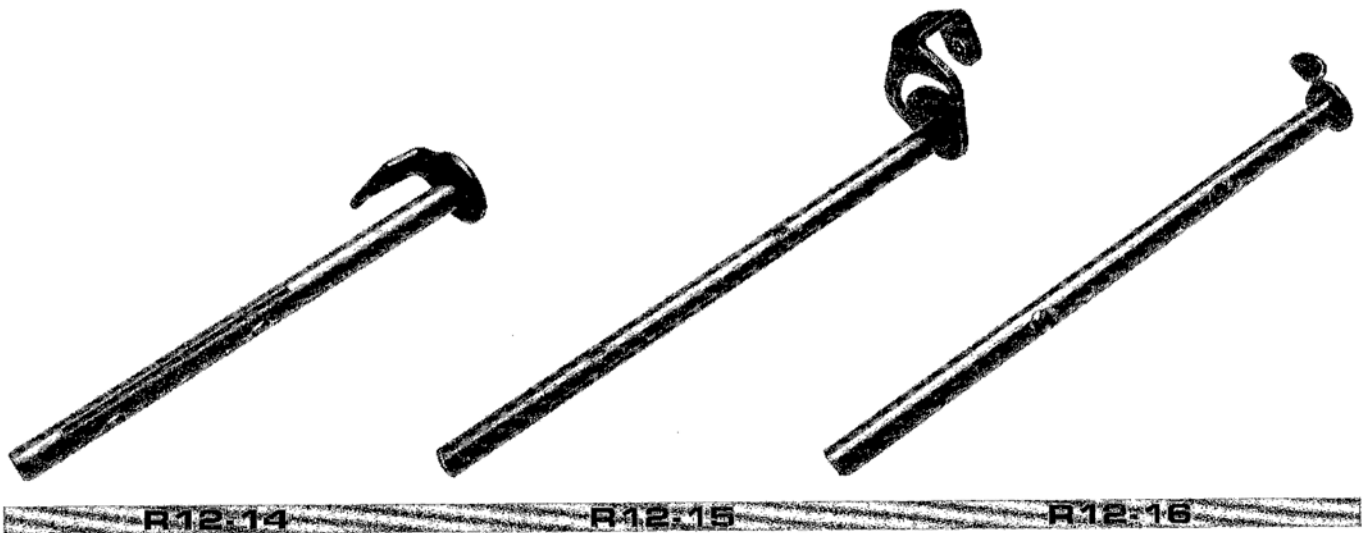
R12-12

ACE/KS No.	OEM No.	Description
R5-2	187051	Screw, Trip Lever, 1953-60 All (6-32 thd. x 5/16" L w/binding head)
R5-22	7029427	Screw, Throttle Lever [fits our R3-5, 6, 12, 14]
R5-32		Plug, Brass Pipe (1/8" N.P.T.)
R5-33		Plug, Steel Pipe (1/8" N.P.T.)
R5-35		Plug, Steel Pipe (1/4" N.P.T.)
R5-47		Screw, Fast Idle Cam (12-24 thd. x 5/8" L)
R12-8	7024464, 7891	Shaft, Choke, 1963-up Chevrolet & Buick w/V-6, V-8 engs.
R12-11	7019230	Shaft, Choke
R12-12	7006806	Shaft, Choke, 1962-74 Chevrolet Trk. & GMC Trk. w/V-8 engs.

ROCHESTER

MODEL

TWO-JET (2G, 2GC, 2GE, 2GV)



ACE/KS No.	OEM No.	Description
R12-14	7002082	Shaft, Choke, Early Chevrolet w/6 cyl. engs.
R12-15	7035813, 7175	Shaft, Choke, 1968-69 Chevy, Chevy Trk., Pontiac w/V-8 engs.
R12-16	7036177	Shaft, Choke, 1970-72 Chevy, 1971 Chevy Trk. w/350", 400" engs.
R12-24	7038136	Shaft, Choke, 1966-79 Chevrolet Trk. w/V-8 engs.
R12-25	7037219	Shaft, Choke, 1969-73 Oldsmobile w/350", 455" engs.
R12-26	7037556	Shaft, Choke, 1970-74 Buick w/350", 455" engs.

ROCHESTER

MODEL

TWO-JET (2G, 2GC, 2GE, 2GV)



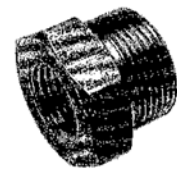
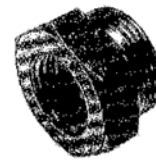
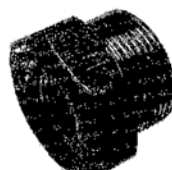
R12-38

R14-2

R15-1X

R15-2

R15-2X



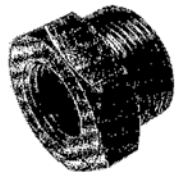
R15-6

R15-6X

R15-6XX

R15-11

R15-11X



R15-11XX

R15-11XXX

R15-52

R15-55

R15-60

ACE/KS No.	OEM No.	Description
R12-38	7037227	Shaft Assy., Intermediate Choke, 1973-up Buick, Olds, Pontiac
R14-2	7006596	Lever, Choke Trip, 1955-62 Chevrolet w/V-8 engs.
R15-1X	7002862	Fitting, Fuel Strainer (5/8-20 male x 1/8" N.P.T. female x .475 L)
R15-2	7000262	Fitting, Fuel , 1954-up Olds (5/8-20 male x 1/2-20 female w/flare x .685 L)
R15-2X	7000262	Fitting, Fuel O.S. (5/8-20 male x 1/2-20 female w/inverted flare x .800 L)
R15-6	7013525	Fitting, Fuel Inlet (7/8-20 male x 1/2-20 female w/inverted flare x .656 L)
R15-6X	7013525	Fitting, Fuel Inlet (7/8-20 male x 1/2-20 female w/inverted flare x .800 L)
R15-6XX	7013525	Fitting, Fuel Inlet (29/32-20 male x 1/2-20 female w/flare x .785 L)
R15-11	7022885	Fitting, Fuel Inlet (7/8-20 male x 5/8-18 female w/inverted flare x .656 L)
R15-11X	7022885	Fitting, Fuel Inlet Ext. Thd. (7/8-20 male x 5/8-18 female w/flare x .800 L)
R15-11XX	7022885	Fitting, Fuel Inlet O.S. (29/32-20 male x 5/8-18 female w/flare x .800 L)
R15-11XXX	7022885	Fitting, Fuel Inlet O.S. (15/16-20 male x 5/8-18 female w/flare x 13/16" L)
R15-52	7000262	Fitting, Vacuum (1/8 N.P.T. male x 1/4" barb x 1-1/4" L)
R15-55		Fitting, Fuel Inlet Reducer (5/8-18 male x 3/8" barb x 1-7/32" L)
R15-60		Fitting, Fuel Inlet [fits our R15-34X, 34XX] (1/4 male x 5/8-18 female w/inverted flare x .960 L)

ROCHESTER

MODEL

TWO-JET (2G, 2GC, 2GE, 2GV)



R15-82



R17-6



R17-10



R17-35



R20-35PX



R20-35PXX



R22-18



R22-25



R22-28



R22-36



R22-38



R22-39



R22-41



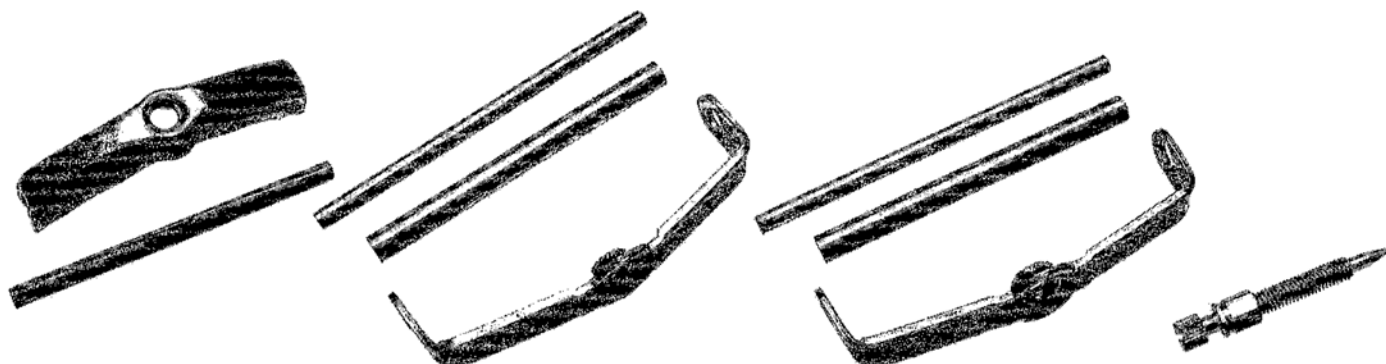
R24-19

ACE/KS No.	OEM No.	Description
R15-82		Fitting, Choke Housing Repair (7/16-20 male x 7/16-20 female)
R17-6	7029979	1964-71 Chevrolet & Chevrolet Trk. w/V-8 engs.
R17-10	7006810	1963-79 Chevrolet Trk. w/V-8 engs.
R17-35	7044039	1976-79 Chevrolet w/V-8 engs.
R20-35PX		Gasket, Nylon Fuel Inlet Fitting (15/16" I.D x 1-1/8" O.D. x 1/16" thk.)
R20-35PXX		Gasket, Nylon Fuel Inlet Fitting (1-1/16" I.D x 1-7/32" O.D. x 1/16" thk.)
R22-18	7026239, 6556	Lever, Choke, 1964-74 GM w/4 cyl., 8 cyl. engs.
R22-25	7038612	Lever, Stat Rod, 1967-71 Chevrolet & Chevrolet Trk. w/V-8 engs.
R22-28	7022250	Bracket, Choke, Chevrolet
R22-36	7028164	Lever, Vacuum
R22-38	7040002	Lever, Stat Rod, 1973-74 Chevrolet w/V-8 engs.
R22-39	7030993	Lever, Choke, 1973-74 Pontiac w/350", 400" engs.
R22-41	17050271	Lever, Choke Shaft, 1975-78 GM w/V-8 engs.
R24-19	7010037	Pin, Float, 1963-74 GM w/V-8 engs. (3/32" dia. x 1-3/4" L)

ROCHESTER

MODEL

TWO-JET (2G, 2GC, 2GE, 2GV)



R25-13

R25-16

R25-17

R28-33



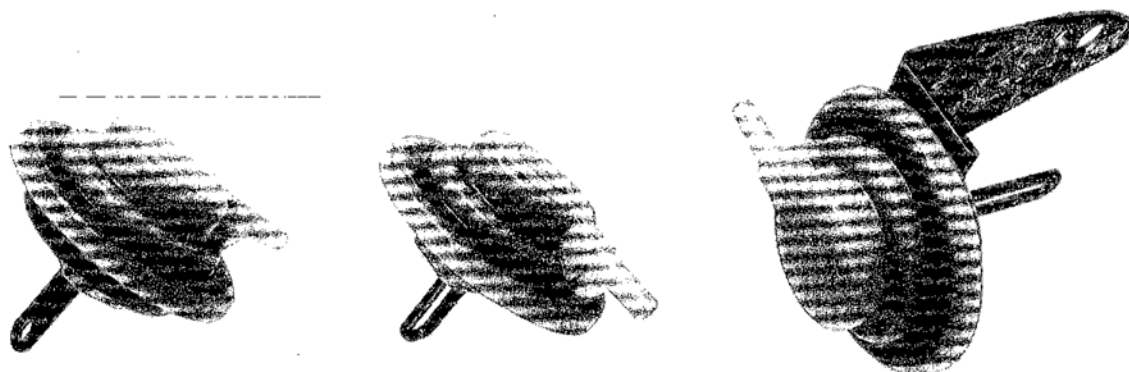
R28-55

R28-63

R28-69

R28-103

R30-12



R35-20

R35-21

R35-29

ACE/KS No.	OEM No.	Description
R25-13		Bracket & Pin, Air Cleaner Repair (1/4-20 thd.)
R25-16		Bracket & Pin, Air Cleaner Repair [Installation: Drill 5/32" holes & fasten by pushing pin in place, peen ends of pin to secure.] (1/4-20 thd.)
R25-17		Bracket & Pin, Air Cleaner Repair [fits Chevy Trk. w/5/16-18 thd. hole, Installation: Same as R25-17]
R28-33	7041621	Screw, Idle Mixture, 1962-70 GM w/V-8 engs. (10-32 thd. x 1.812 L)
R28-55	7041612	Screw, Idle Mixture, 1971-73 GM w/V-8 engs. (10-32 thd. x 1.72 L)
R28-63	7048860	Screw, Idle Mixture, 1969-78 GM w/V-8 engs. (10-32 thd. x 1.856 L)
R28-69	17057983	Screw, Idle Mixture, 1977-78 GM w/V-6 engs. (10-32 thd. x 2.045 L)
R28-103	7007008	Screw, Idle Mixture (10-32 thd. x 1.203 L)
R30-12		Valve, Fuel Filter Check (fits 1" & 2" filters)
R35-20	7038238, 39	Pull-off, Choke, 1967-70 Buick, Chevy, Olds, Pontiac, 1970-71 Ford
R35-21	7031388	Pull-Off, Choke [also fits OEM nos. 7031929, 7032425]
R35-29	7035996	Pull-Off, Choke [also fits OEM nos. 7040034, 7046047]

ROCHESTER

MODEL

TWO-JET (2G, 2GC, 2GE, 2GV)



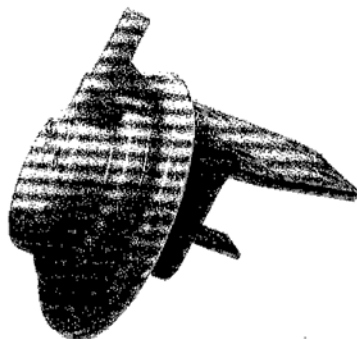
R35-34



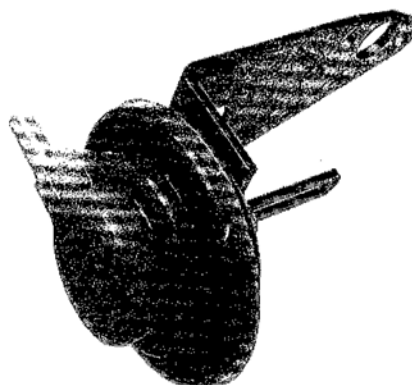
R35-35



R35-37



R35-39



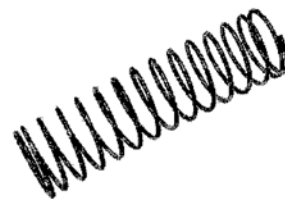
R35-56



R47-33



R61-33



R61-39

ACE/KS No.	OEM No.	Description
R35-34	7027649	Pull-Off, Choke [our R35-22 w/o bracket] {also fits OEM nos. 7037953, 7040849}
R35-35	7023099	Pull-Off, Choke [our R35-23 w/o bracket] {also fits OEM nos. 7025091, 7028644}
R35-37	7027641	Pull-Off, Choke [our R35-29 w/o bracket] {also fits OEM nos. 7037906, 7040034, 7046047}
R35-39	7038819	Pull-Off, Choke, 1970-74 Buick
R35-56		Pull-Off, Choke [larger hole in bracket fits Chevrolet]
R47-33		Plug, Expansion [for 2 GV conversion] (15/16" O.D. x .160 deep)
R61-33	7029428	Spring, Throttle Lever [fits our R3-5, 6, 12, 14 shafts]
R61-39		Spring, 2" Fuel Filter [use with our 30-32 filter]

ROCHESTER

MODEL

TWO-JET (2G, 2GC, 2GE, 2GV)



R61-74

R61-94

R63-28

R108-26

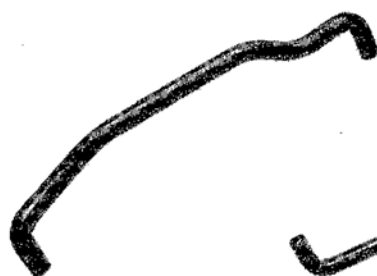
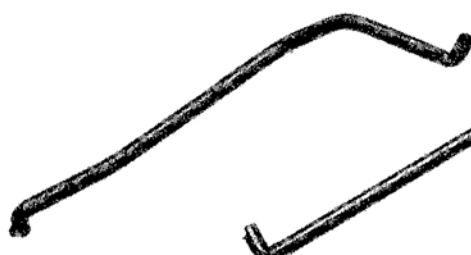


R115-4

R115-12

R115-24

R115-33



R115-39

R115-53

R115-65

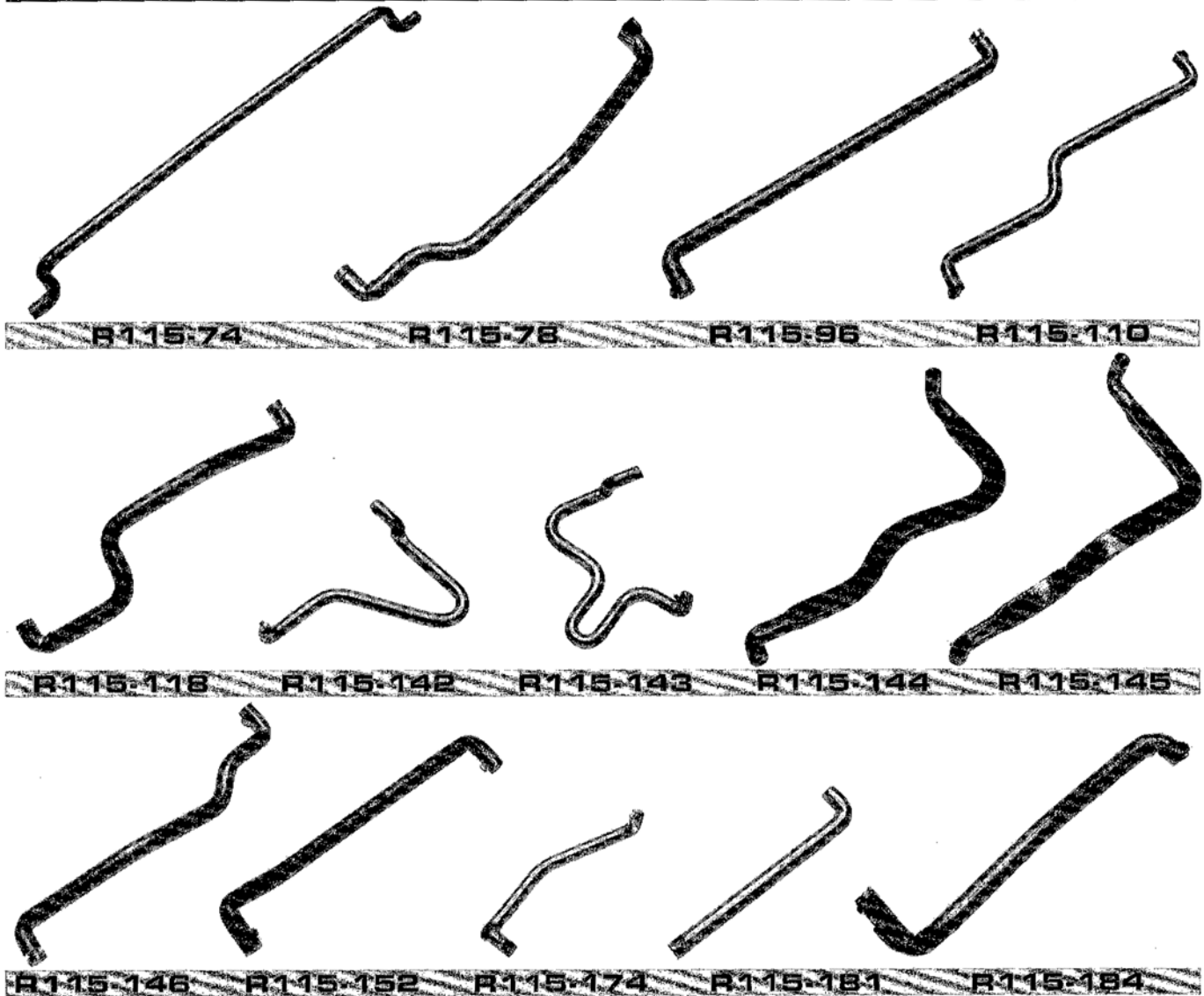
R115-68

ACE/KS No.	OEM No.	Description
R61-74	17050241	Spring, Pump Return, 1975-78 Buick, Olds, Pontiac w/V-6, V-8 engs.
R61-94	7043568	Spring, Fuel Filter [used with our 30-37, 50]
R63-28	17050274	Valve, Idle Vent
R108-26		Washer, Spacer [fits R5-47 cam screw] (.230 I.D. x 470 O.D.)
R115-4	7005816	Rod, Pump, 1955-69 Chevrolet w/V-8 engs. [also fits OEM no. 7038435]
R115-12	7005817	Rod, Choke, 1955-62 Chevrolet
R115-24	7016683	Rod, Intermediate Choke, 1960-68 Oldsmobile w/V-8 engs.
R115-33	7026685	Rod, Vacuum Control, 1964-67 Chevy Pass, 69 Chevy Trk., 66-69 Pont., 68-70 Buick w/V-8 engs.
R115-39	7010056	Rod, Intermediate Choke, 1959-66 Pontiac
R115-53	7026559	Rod, Choke, Chevrolet
R115-65	7023994, 9258	Rod, Pump, Oldsmobile
R115-68	7032789	Link, Choke Pull-off

ROCHESTER

MODEL

TWO-JET (2G, 2GC, 2GE, 2GV)

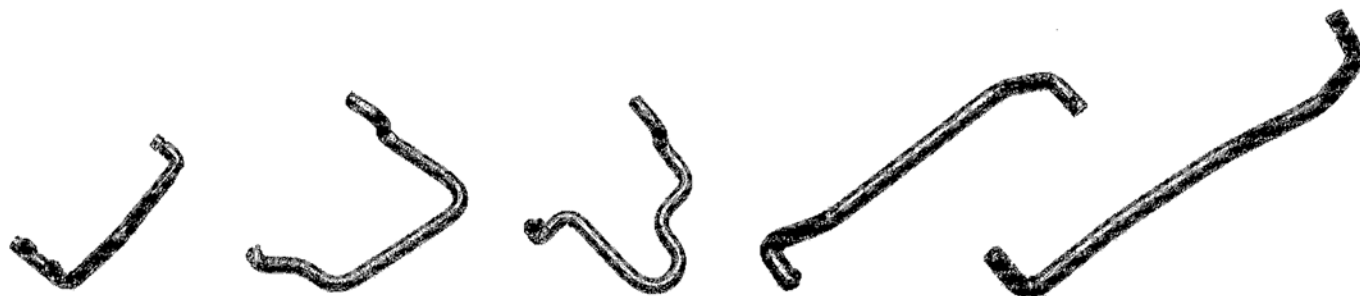


ACE/KS No.	OEM No.	Description
R115-74	7028996	Rod, Choke, Chevrolet
R115-78	7029658	Link, Oldsmobile
R115-96	7020684	Rod, Choke Unloader, 1961-68 Oldsmobile w/V-8 engs.
R115-110	7036186	Rod, Choke, 1969-74 Chevrolet w/V-8 engs. [also fits OEM no. 7043370]
R115-118	7036185	Rod, Pump, Chevrolet & Pontiac
R115-142	7042765	Rod, Vacuum Brake, Oldsmobile & Pontiac
R115-143	7037243	Rod, Vacuum Brake, Late Oldsmobile
R115-144	7038790	Rod, Pump, Chevrolet & GMC Trks.
R115-145	7009396	Rod, Pump, 1971-up Chevrolet & GMC Trks.
R115-146	7027160	Rod, Pump [also fits OEM no. 7038799]
R115-152	7037242	Rod, Choke, Oldsmobile
R115-174	7037770	Rod, Vacuum Brake, 1969-up Chevrolet
R115-181	7024215	Rod, Power Piston [also fits OEM no. 7035297]
R115-184	7010055	Link, Pontiac

ROCHESTER

MODEL

TWO-JET (2G, 2GC, 2GE, 2GV)



R115-188 R115-196 R115-199 R115-200 R115-212



R115-213 R115-214 R115-215 R115-224



R115-228 R115-233 R115-240 R115-246

ACE/KS No.	OEM No.	Description
R115-188	7024256	Rod, Intermediate Choke, 1972 Chevrolet
R115-196	7040239	Link, Vacuum
R115-199	7030991	Link, Vacuum Brake, 1973-74 Pontiac w/V-8 [used in kit # 7046938]
R115-200	7038981	Rod, Intermediate Choke, 1970-73 Oldsmobile w/350", 455" engs.
R115-212	7030992	Rod, Choke, Pontiac
R115-213	7042686	Link, Vacuum Brake, Pontiac
R115-214	17050270	Rod, Choke, 1975 Chevrolet
R115-215	7041345	Rod, Pump, 1976 Pontiac w/350", 400" engs.
R115-224	7038820	Link, Auxiliary Vacuum Brake, 1971-74 Skylark, 1972 Vega
R115-228	7043147	Link, Auxiliary Vacuum Brake, 1975 Pontiac
R115-233	7030521	Rod, Choke, 1971-73 Chevrolet w/307" eng.
R115-240	7038802	Rod, Pump, 1970 w/307" eng.
R115-246	7043278	Rod, Intermediate Choke, 1977 Buick w/231" eng.

ROCHESTER

MODEL

TWO-JET (2G, 2GC, 2GE, 2GV)



R115-255

R115-269

R115-330

R118-6



R145-10

R145-15

R145-29

R145-52



R145-57

R145-63

R145-71

R145-77

R145-78

ACE/KS No.	OEM No.	Description
R115-255		Rod, Choke, 1975 Chevrolet
R115-269	7043001	Rod, Choke, 1975-up Oldsmobile
R115-330	7037991	Link, Choke, 1973 GM
R118-6	17050272	Cover, Vent, 1975-76 Pontiac
R145-10		Tube, Vent 1/4" O.D. x 1-5/16" L)
R145-15	7019257	Tube, Vacuum (1/4" O.D. x 1-1/8" L)
R145-29		Tube, Air Vent [for Chevrolet] (5/16" O.D. x 1-5/8" L)
R145-52		Tube, Purge (1/8" O.D. x 1-3/4" L)
R145-57		Fitting, Air Horn Exhaust, Olds (.328 O.D. x .250 O.D. x .187 O.D.)
R145-63	7040177, 4114	Tee, Three-way (3/16" x 3/16" x 3/16")
R145-71	7019257	Tube, Vacuum (1/4" O.D. x 1-1/2" L)
R145-77		Tee, Shaped (bent tube 3/16" x 1/4" x 1/4")
R145-78		Tube, Vacuum (1/4" O.D. x 1.00" L)

ROCHESTER

MODEL

TWO-JET (2G, 26C, 26E, 26V)



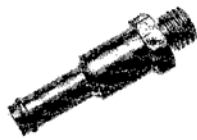
R145-108

R145-113

R145-142

R145-146

R145-167



R145-181

R145-185

R145-191

R150-8

R150-11



R150-20

R150-28

R150-29

R150-30

R150-31

ACE/KS No.	OEM No.	Description
R145-108		Tube, Vacuum Advance Conv. [from 72 to 73 Chevy] (3/16" x 1/4" x 1/4")
R145-113		Tube, Choke Housing (1/4" O.D. x 1-5/8" L)
R145-142		Tube, Cluster Idle (.030 orifice x 3/32" O.D. x 1-1/8" L)
R145-146		Tube, EGR Vacuum Brake [w/.020 restriction] (3/16" to 1/4" x 1-3/8" L)
R145-167		Tube, EGR w/restrictor (.020 orifice x 1/4" O.D. x 1.00" L)
R145-181		Tube, Airhorn, 1977-78 Buick
R145-185		Tube, Choke Repair, 1974-up Chevy (5/16-24 thd. x 1/4" barb x 1-1/2" L)
R145-191		Tube, Vacuum, 1975 Chevrolet (1/8" O.D. x 7/8" L)
R150-8		Stud, Trans Kickdown, 1955-62 Chevy (7/32" ball x 1/4-20 thd. x 1.00" L)
R150-11	838884	Ring, Split Choke Retaining, Early Chevy (1/2" O.D. x .050 thk.)
R150-20		Stud, Throttle Lever Ball (1/4" ball x 5/16-18 thd. x 1.00" L)
R150-28		Pin, Throttle Lever, 1972-up Olds (1/4" pin x 5/16-18 thd. x 7/8" L)
R150-29		Pin, Throttle Lever, 1972-up Olds (1/4" pin x 5/16-18 thd. x 15/16" L)
R150-30	7043327	Pin, Throttle Lever (7/32" pin x 5/16-18 thd. x 7/8" L)
R150-31	7035192	Pin, Trans Kickdown (5/16-18 thd. x 1-1/16" L)

ROCHESTER

MODEL

TWO-JET (2G, 2GC, 2GE, 2GV)



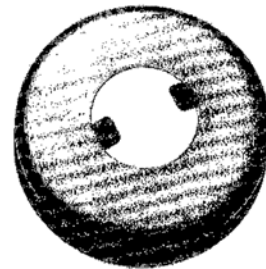
R150-60



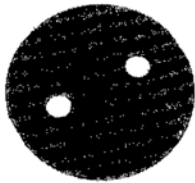
R150-61



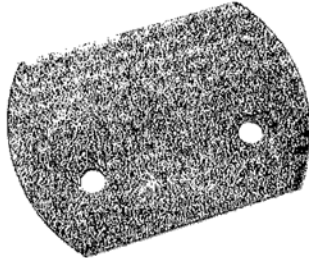
R160-3



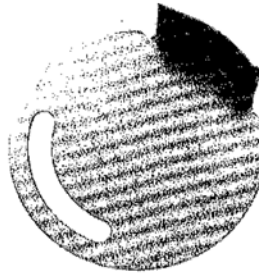
R170-83



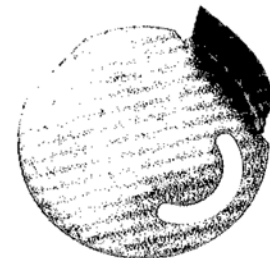
R186-6



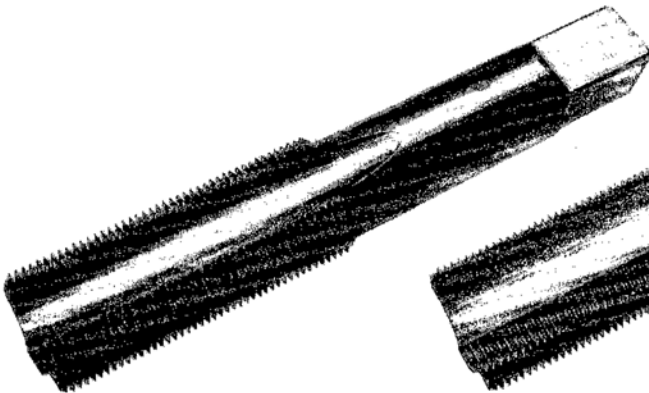
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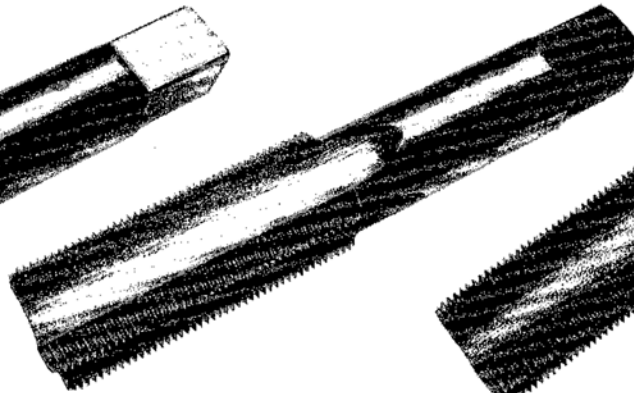
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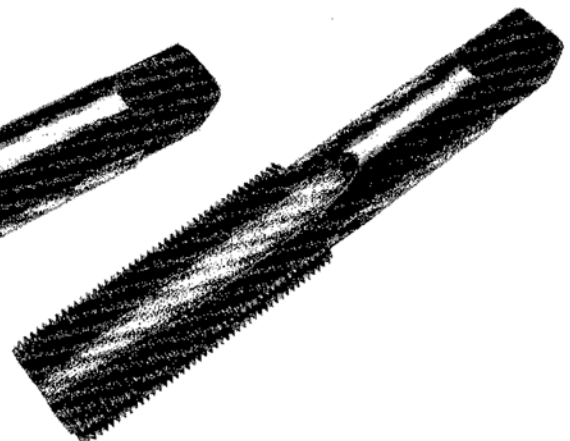
R186-52



RT-6



RT-7



RT-17

ACE/KS No.	OEM No.	Description
R150-60		Pin, Trans Kickdown (1/4-20 thd. x 3/4" L)
R150-61		Pin, Throttle, Buick (5/16-18 thd. x 1.00" L)
R160-3	7006011, 9718	Piston, Power, 1955-73 Buick, Chevrolet w/V-8 engs.
R170-83	P/O 17051918	Shield, Choke Heat
R186-6		Plate, Throttle (1.480 O.D.) (1.420 O.D. across flats)
R186-7	7025955	Plate, Choke, 1964-66
R186-35	7037239	Plate, Choke Baffle, 1976-up Chevrolet
R186-52		Plate, Choke Baffle, Marine Applications
RT-6		Tap, Bottoming (29/32-20 thd.)
RT-7		Tap, Bottoming (15/16-20 thd.)
RT-17		Tap, Bottoming (7/8-20 thd.)

ROCHESTER

MODEL

DUAL-JET (2MC, ME, M2MC, ME, E2MC, ME)



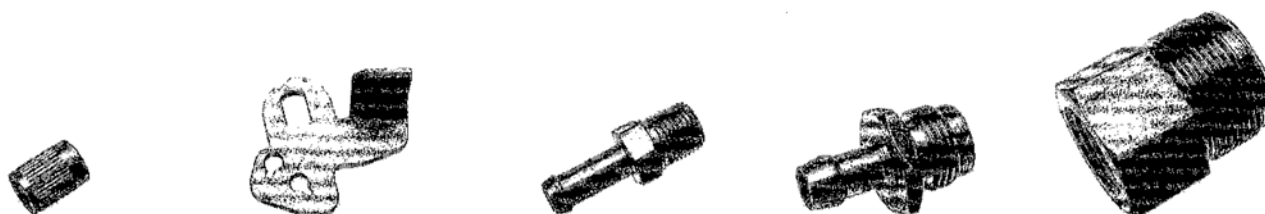
R5-3

R5-32

R5-47

R10-20

R10-67



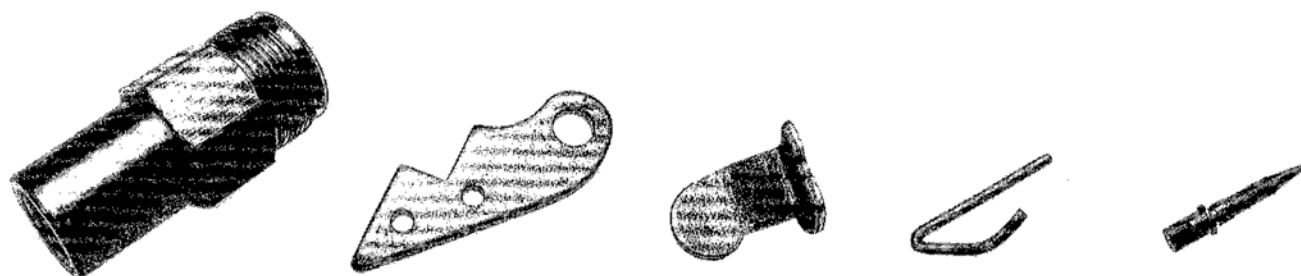
R10-71

R14-26

R15-52

R15-55

R15-74



R15-77

R22-60

R22-61

R24-44

R28-85

ACE/KS No.	OEM No.	Description
R5-3	7010424	Screw, Thermostat Cover [w/illister head](8-32 thd. x 3/8" L)
R5-32		Plug, Brass Pipe (1/8" N.P.T.)
R5-47		Screw, Fast Idle Cam (12-24 thd. x .610 L)
R10-20		Bushing, Needle & Seat Repair (1/2-20 male thd. x 3/8-18 female thd.)
R10-67		Bushing, Base Repair (5/16" I.D. x 3/8" O.D. x 7/8" L)
R10-71	17051572	Bushing, Throttle Repair (5/16" I.D. x 3/8" O.D. x 1/2" L)
R14-26		Lever, Pump [combination Dual-jet & Q-jet]
R15-52		Fitting, Vacuum (1/8 N.P.T. male x 1/4" barb x 1-1/4" L)
R15-55		Fitting, Fuel Inlet Reducer (5/8-18 male x 3/8" barb x 1-7/32" L)
R15-74		Fitting, Fuel Inlet [w/gasket attached] (1"-20 male x 5/8-18 x 1-1/4" L)
R15-77	17059861	Fitting, Fuel Inlet, 1978-up GM (1"-20 male thd. x 5/8-18 female)
R22-60	17057077	Bracket, Conversion [converts manual trans to auto trans]
R22-61		Bracket, Conversion [converts non A/C to A/C]
R24-44		Pin, Float, 1980-up Chevrolet
R28-85		Screw, Idle Mixture (M4 x .50 pitch thd. x 1.263 L)

ROCHESTER

MODEL

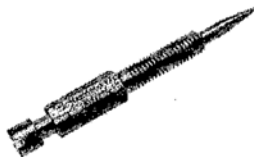
DUAL-JET (2MC, ME, M2MC, ME, E2MC, ME)



R28-86



R28-89



R28-95



R28-98



R28-108



R30-12



R61-86



R61-93



R61-94



R61-131



R61-132



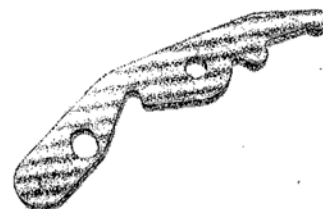
R61-133



R61-136



R61-146



R63-40

ACE/KS No.	OEM No.	Description
R28-86	17062905	Screw, Idle Mixture, w/Spring (M4 x .50 pitch thd. x 1.263 L)
R28-89	17062905	Screw, Idle Mixture (M4 x .50 pitch thd. x 1.263 L)
R28-95	17057983	Screw, Idle Mixture (10-32 thd. x 2.155 L)
R28-98	17056602	Screw, Idle Mixture (10-48 thd. x 1.70 L)
R28-108		Screw, Idle Mixture [used to repair worn thread in casting](10-32 thd.)
R30-12		Valve, Fuel Filter Check (fits 1" & 2" filters)
R61-86	7041459	Spring, Primary Metering Rod
R61-93	17062905	Spring, Idle Mixture Screw [fits our R28-85, 86, 89]
R61-94		Spring, Fuel Filter [used with our 30-37, 50 filters]
R61-131	124	Spring, Electric Choke Coil
R61-132	118	Spring, Electric Choke Coil
R61-133	131	Spring, Electric Choke Coil
R61-136		Spring, Metering Rod, 1981-up GM [long version]
R61-146	17057068	Spring, Metering Rod, 1980 only [short version]
R63-40		Lever, Accelerator Pump Arm

ROCHESTER

MODEL

DUAL-JET (2MC, ME, M2MC, ME, E2MC, ME)



R75-20



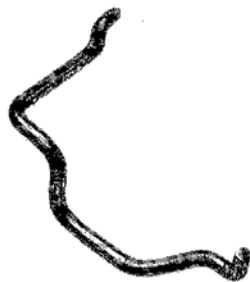
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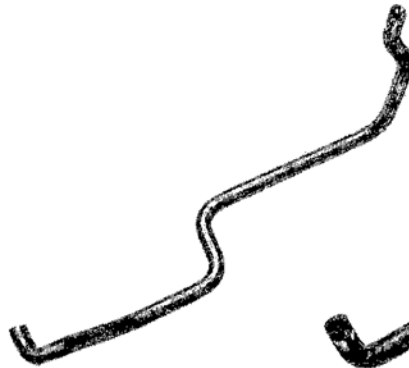
R75-32



R108-26



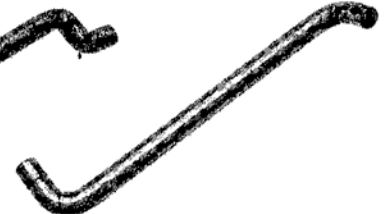
R115-294



R115-306



R115-336



R115-365



R145-77



R145-78



R145-121



R145-213



R145-245

ACE/KS No.	OEM No.	Description
R75-20		Rod, Metering (.050 dia.)
R75-21	17051343	Rod, Metering (.043 dia.)
R75-32		Rod, Metering (.043 dia.)
R108-26		Washer, Spacer [fits R5-47 cam screw] (.230 I.D. x 470 O.D.)
R115-294	7045092	Link, Auxiliary Vacuum, 1979 Oldsmobile
R115-306	17056216	Link, Auxiliary Vacuum, 1977 Pontiac
R115-336	17064251	Rod, Pump, 1980-up GM
R115-365	17064657	Rod, Pump
R145-77		Tee, Shaped (bent tube 3/16" x 1/4" x 1/4")
R145-78		Tube, Vacuum (1/4" O.D. x 1.00" L)
R145-121	7030773	Tube, Vacuum Brake (3/16" O.D. to 1/4" O.D. x 1-3/8" L)
R145-213		Tube, Repair [to repair base on cutaway castings] (5/16" I.D. x 3/8" O.D. x 3/4" L)
R145-245	17063548	Tube, POE [w/restriction] (.025 orifice x 5/32" O.D. x 1-15/16" L)

ROCHESTER

MODEL

DUAL-JET (2MC, ME, M2MC, ME, E2MC, ME)



R150-31

R150-60

R170-35

R170-36



R170-52

R170-55

R170-57

R170-68

ACE/KS No.	OEM No.	Description
R150-31		Pin, Trans Kickdown (5/16-18 thd. x 7/8" L)
R150-60		Pin, Trans Kickdown (1/4-20 thd. x 3/4" L)
R170-35	P/O 17061959	Cover, Electric Choke Thermostat, 1979-up GM
R170-36	P/O 17061093	Cover, Electric Choke Thermostat, 1978 & Earlier
R170-52		Connector Tab, Electric Choke Thermostat
R170-55		Rivet, Steel [for electric choke thermostat] (.120 O.D. over knurl x .360 L)
R170-57		Sub-Assy., Electric Choke Thermostat
R170-68	17068956, 88	Thermostat, Electric Choke, 1982-88 GM w/V-8 engs.

ROCHESTER

MODEL

DUAL-JET (2MC, ME, M2MC, ME, E2MC, ME)



R170-69



R170-73



R170-74



R170-75



R170-76



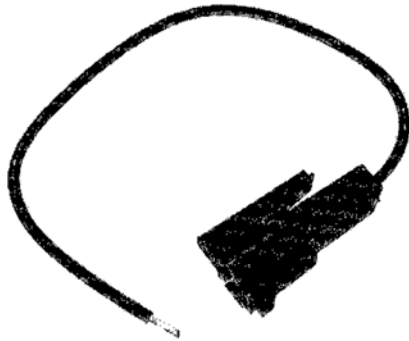
R170-77

ACE/KS No.	OEM No.	Description
R170-69	17067495, 8292, 8474	Thermostat, Electric Choke, 1980-81 Chevrolet w/3.8 L (229") & 4.4 L (267") engs.
R170-73		Thermostat, Electric Choke, 1979-up [w/open end spring]
R170-74		Thermostat, Electric Choke, 1979-up [w/open end spring]
R170-75		Thermostat, Electric Choke, 1977-78 [w/closed end spring]
R170-76		Thermostat, Electric Choke, 1977-78 [w/open end spring-wound clockwise]
R170-77		Thermostat, Electric Choke, 1977-78 [w/open end spring-wound counter clockwise]

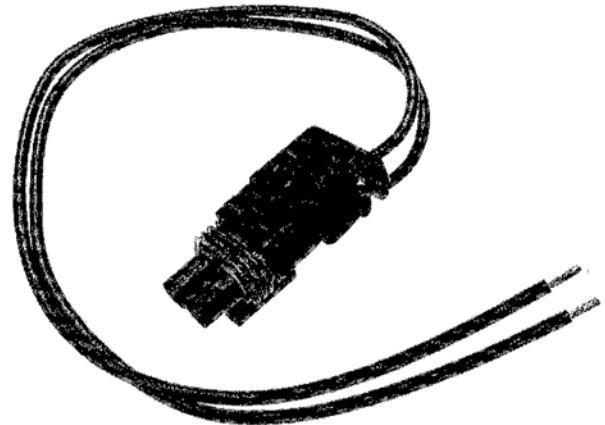
ROCHESTER

MODEL

DUAL-JET (2MC, ME, M2MC, ME, E2MC, ME)



R204-19



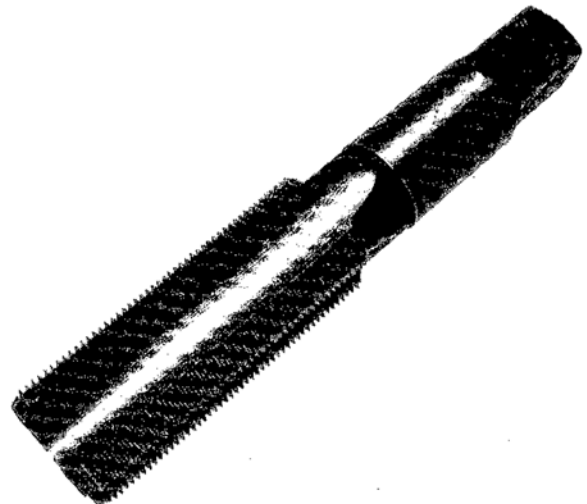
R204-20



RRP204-11



RRP204-12



RT-16

ACE/KS No.	OEM No.	Description
R204-19		Pigtail Connector, Electric Choke, 1977-87 GM
R204-20		Pigtail Connector, Mixture Control Solenoid (fits our MCS-1, 3, 4)
RRP204-11		Terminal, Conversion [converts choke no. 17064214 to choke no. 17062081]
RRP204-12		Terminal, Conversion [converts choke no. 17054594 to choke nos. 17062081, 17064214]
RT-16		Tap, Bottoming (1"-20 thd.)

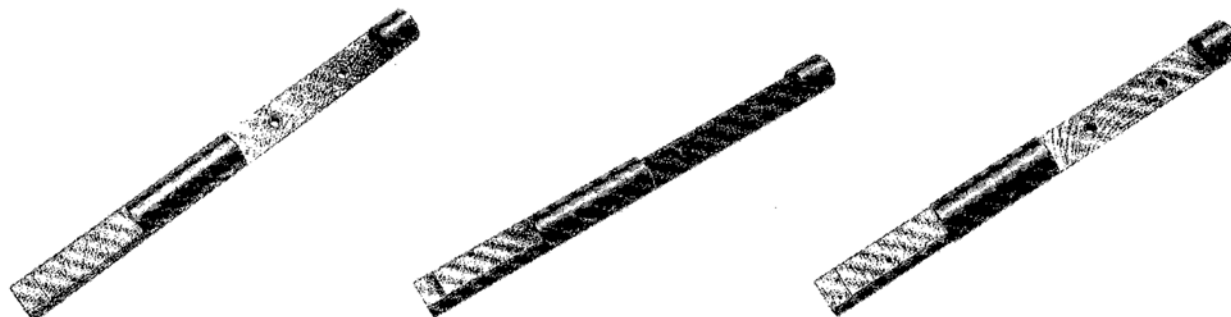
ROCHESTER

MODEL

VARAJET (2SE, E2SE)



R5-3 R5-32 R10-64 R10-80



R13-23 R13-23A R13-25



R15-41 R15-41XX R15-46 R15-46X

ACE/KS No.	OEM No.	Description
R5-3	7010424	Screw, Thermostat Cover [w/fillister head](8-32 thd. x 3/8" L)
R5-32		Plug, Brass Pipe (1/8" N.P.T.)
R10-64		Bushing, Throttle Shaft Repair (5/16" I.D. x 3/8" O.D. x 5/16" L)
R10-80		Bushing, Pull-off Tube (.120 I.D.)
R13-23		Shaft, Primary Throttle (.310 O.D.)
R13-23A		Shaft, Primary Throttle [same as R13-23 w/8-32 thd. hole tapped in end]
R13-25		Shaft, O.S. Primary Throttle [same as R13-23, but oversize] (.340 O.D.) [to install: drill w/our RT-19 bit, then ream w/our RT-14 reamer]
R15-41		Fitting, Fuel Inlet [w/gasket attached](1"-20 male x 5/8-18 female w/flare x 1.00" L)
R15-41XX		Fitting, O.S. Fuel Inlet (1-1/16-20 male x 5/8-18 female w/flare x .780 L)
R15-46		Fitting, Fuel Inlet (7/8-20 male x 5/8-18 female w/flare x .915 L)
R15-46X		Fitting, Ext.Thd. Fuel Inlet (7/8-20 male x 5/8-18 female w/flare x 1-1/16" L)

ROCHESTER

MODEL

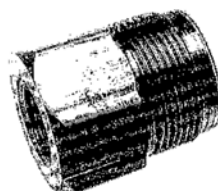
VARAJET (2SE, E2SE)



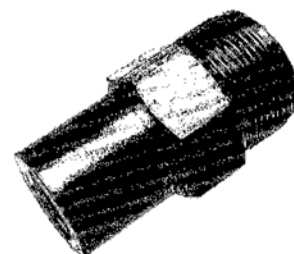
R15-52



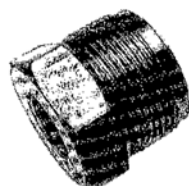
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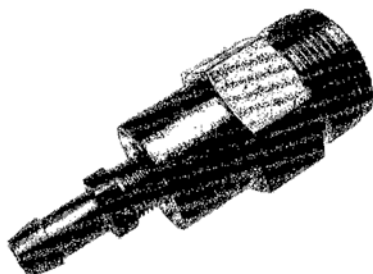
R15-74



R15-79



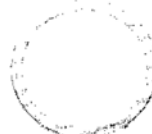
R15-80



R15-83



R20-35P



R20-35PXX



R20-35PXXX



R24-44



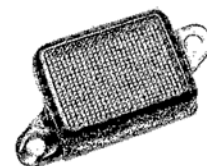
R28-87



R28-106



R30-12



R30-17

ACE/KS No.	OEM No.	Description
R15-52		Fitting, Vacuum (1/8 N.P.T. male x 1/4" barb x 1-1/4" L)
R15-55		Fitting, Fuel Inlet Reducer (5/8-18 male x 3/8" barb x 1-7/32" L)
R15-74		Fitting, Fuel Inlet [w/gasket attached] (1"-20 male x 5/8-18 x 1-1/4" L)
R15-79		Fitting, Fuel Inlet (1"-20 male x 1/2-20 female w/flare x 2.00" L)
R15-80		Fitting, Fuel Inlet (1"-20 male x 1/2-20 female w/flare x 15/16" L)
R15-83		Fitting, Fuel Inlet (1"-20 male x 1/8-27 x fitting length w/o barb 1-3/4" L)
R20-35P		Gasket, Nylon Fuel Inlet Fitting (7/8" I.D. x 1-3/64" O.D. x 1/16" thk.)
R20-35PXX		Gasket, Nylon Fuel Inlet Fitting (15/16" I.D. x 1-1/8" O.D. x 1/16" thk.)
R20-35PXXX		Gasket, Nylon Fuel Inlet Fitting (1-1/16" I.D. x 1-7/32" O.D. x 1/16" thk.)
R24-44		Pin, Float, 1980-up Chevrolet
R28-87		Screw, Adjustable Part Throttle (M5 thd. x .50 pitch x .770 L)
R28-106		Screw, Adjustable Part Throttle (M5 thd. x .50 pitch x .645 L)
R30-12		Valve, Fuel Filter Check (fits 1" & 2" filters)
R30-17	17063314	Vent Stack & Screen Assy.

ROCHESTER

MODEL

VARAJET (2SE, E2SE)

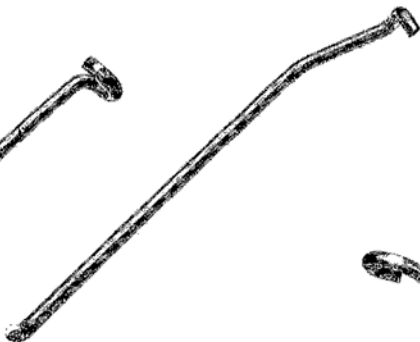
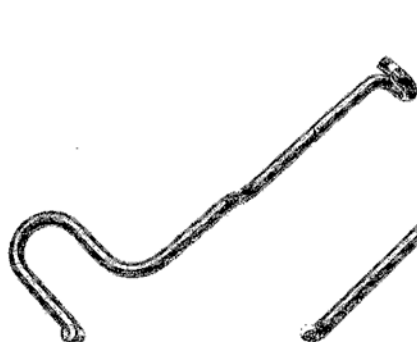


R61-94

R61-132

R75-24

R75-37

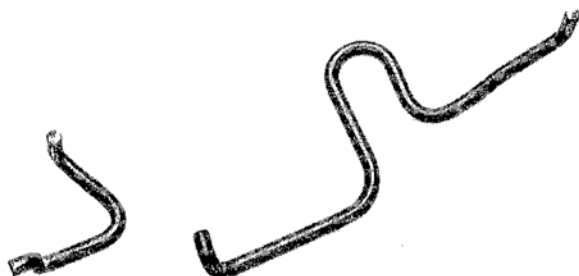


R115-325

R115-326

R115-327

R115-328



R115-329

R115-335

R115-343

R115-345

ACE/KS No.	OEM No.	Description
R61-94		Spring, Fuel Filter (used with our 30-37, 50)
R61-132	118	Spring, Electric Choke Coil
R75-24	17062805	Rod, Metering [O.E. stamp no.162] [small version]
R75-37		Hanger, Adjustable Metering Rod
R115-325	17063895	Link, Secondary Vacuum Brake, 1979 Chevrolet w/250" eng., 1980 Oldsmobile w/171", 173" engs.
R115-326		Link, Air Valve
R115-327	17080685	Link, Primary Vacuum Brake, 1980 GM w/151" eng.
R115-328	17062125	Link, Air Valve, 1980 GM w/151" eng.
R115-329		Link, Choke Pull-off, 1980 Chevrolet w/151", 171", 173" engs.
R115-335	17068547	Link, Choke, 1981-up GM
R115-343		Link, Fast Idle Cam
R115-345		Link, Vacuum Brake

ROCHESTER

MODEL

VARAJET (2SE, E2SE)

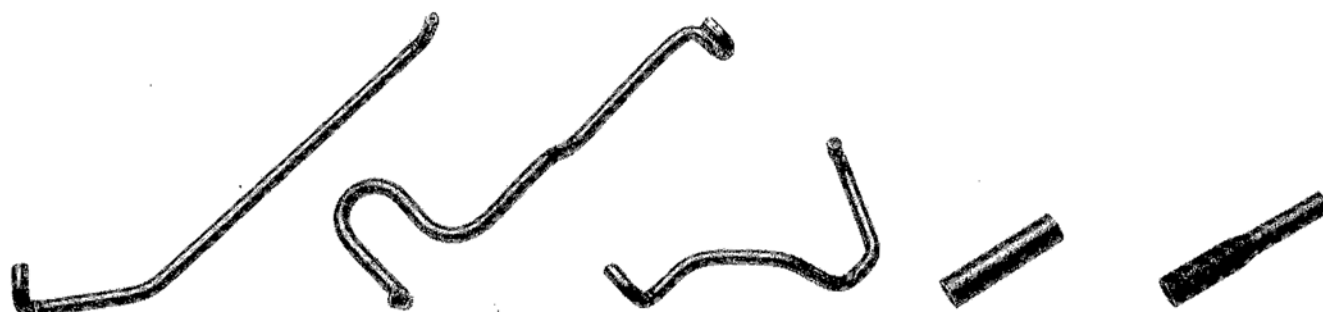


R115-346

R115-347

R115-348

R115-349



R115-352

R115-359

R115-366

R145-78

R145-121



R145-215

R145-231

R145-236

R150-60

R150-63

ACE/KS No.	DEM No.	Description
R115-346		Link, Vacuum Brake, 1981-83 Chevrolet, Pontiac
R115-347		Rod, Pump, 1981-83 Chevrolet, Pontiac
R115-348		Link, Fast Idle Cam, 1981-83 Chevrolet, Pontiac
R115-349	17062279	Link, Fast Idle Cam, 1979 Chevrolet, GMC Trks.
R115-352	17062350	Link, Primary Vacuum Brake, 1979-80 GM
R115-359	17070281	Link, Air Valve, 1979-80 Chevrolet w/250" eng.
R115-366		Link
R145-78		Tube, Vacuum (1/4" O.D. x 1.00" L)
R145-121		Tube, Vacuum Brake (3/16" O.D. x 1/4" O.D. x 1-3/8" L)
R145-215		Tube (casting end 3/16" O.D. x 1/4" O.D.)
R145-231		Tube, Secondary Pickup (3/16" dia.)
R145-236		Tube, Air Bypass (1/4" dia.)
R150-60		Pin, Trans Kickdown (1/4-20 thd. x 3/4" L)
R150-63		Pin, Trans Kickdown, 1984-up Buick, Chevy, Olds (1/4-20 thd. x 3/4" L)

ROCHESTER

MODEL

VARAJET (2SE, E2SE)



R151-2



R170-31G



R170-40



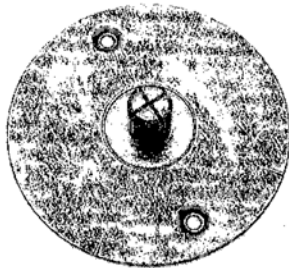
R170-50



R170-51



R170-52



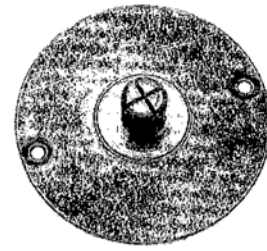
R170-53



R170-55



R170-58



R170-64

ACE/KS No.	OEM No.	Description
R151-2		Primary Metering Jet and Lean Mixture Screw Assy.
R170-31G		Connector Tab, Electric Choke
R170-40	P/O 17061759	Cover, Electric Choke Thermostat
R170-50		Bronze Contact, Electric Choke Thermostat [w/two stage heater]
R170-51		Bronze Contact, Electric Choke Thermostat [w/two stage heater]
R170-52		Connector Tab, Electric Choke Thermostat
R170-53		Plate & Stud Assy., Electric Choke Thermostat [large version]
R170-55		Rivet, Steel [for electric choke thermostat] (.120 O.D. over knurl x .360 L)
R170-58		Sub Assy., Electric Choke Thermostat
R170-64		Plate & Stud Assy., Electric Choke Thermostat [fits small chokes]

ROCHESTER

MODEL

VARAJET (2SE, E2SE)



R170-65



R170-70



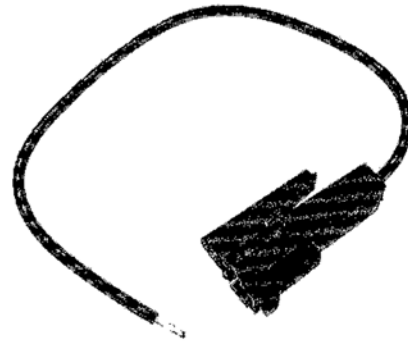
R170-78



R170-79



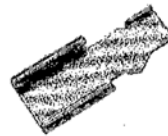
R186-34



R204-19



RRP204-10



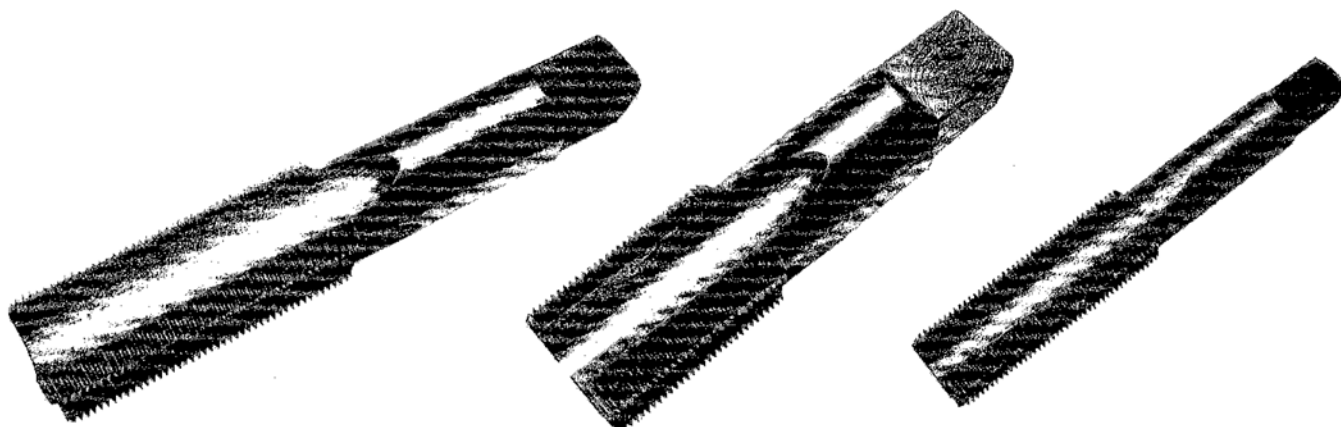
RRP204-11

ACE/KS No.	OEM No.	Description
R170-65	17078816	Sub Assy., Electric Choke Thermostat
R170-70		Thermostat, Electric Choke, 1982 GM w/1.8 L-1984-85 Jeep w/173" eng.
R170-78		Thermostat, Electric Choke [w/open end spring]
R170-79		Thermostat, Electric Choke [w/closed end spring]
R186-34		Plate, Throttle, 1980-up w/151"/171" engs. (1-3/8" dia.)
R204-19		Pigtail Connector, Electric Choke, 1977-87 GM
RRP204-10		Terminal, Choke Conversion [converts choke 17062081 to 17054594]
RRP204-11		Terminal, Choke Conversion [converts choke 17064214 to 17062081]

ROCHESTER

MODEL

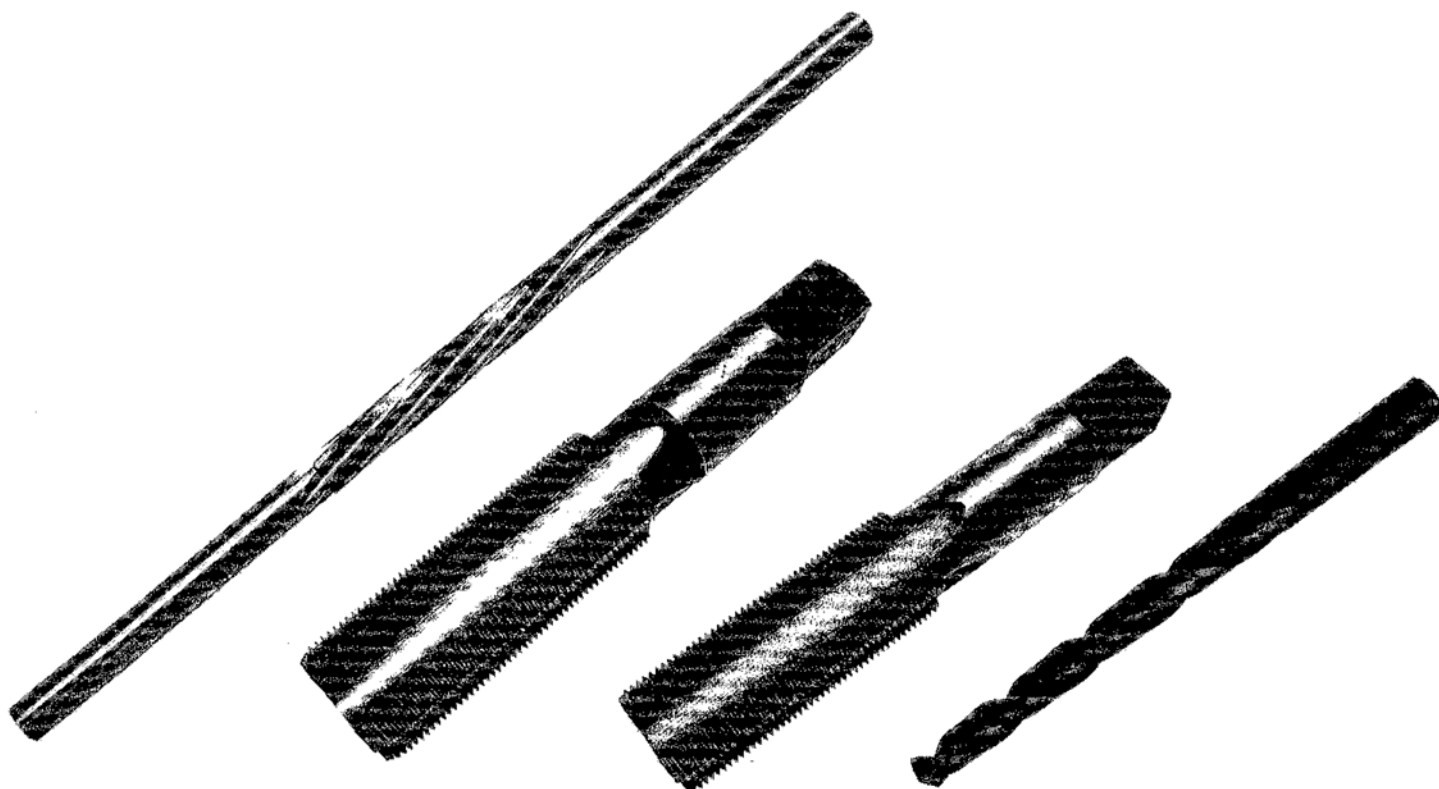
VARAJET (2SE, E2SE)



RT-7

RT-8

RT-12



RT-14

RT-16

RT-17

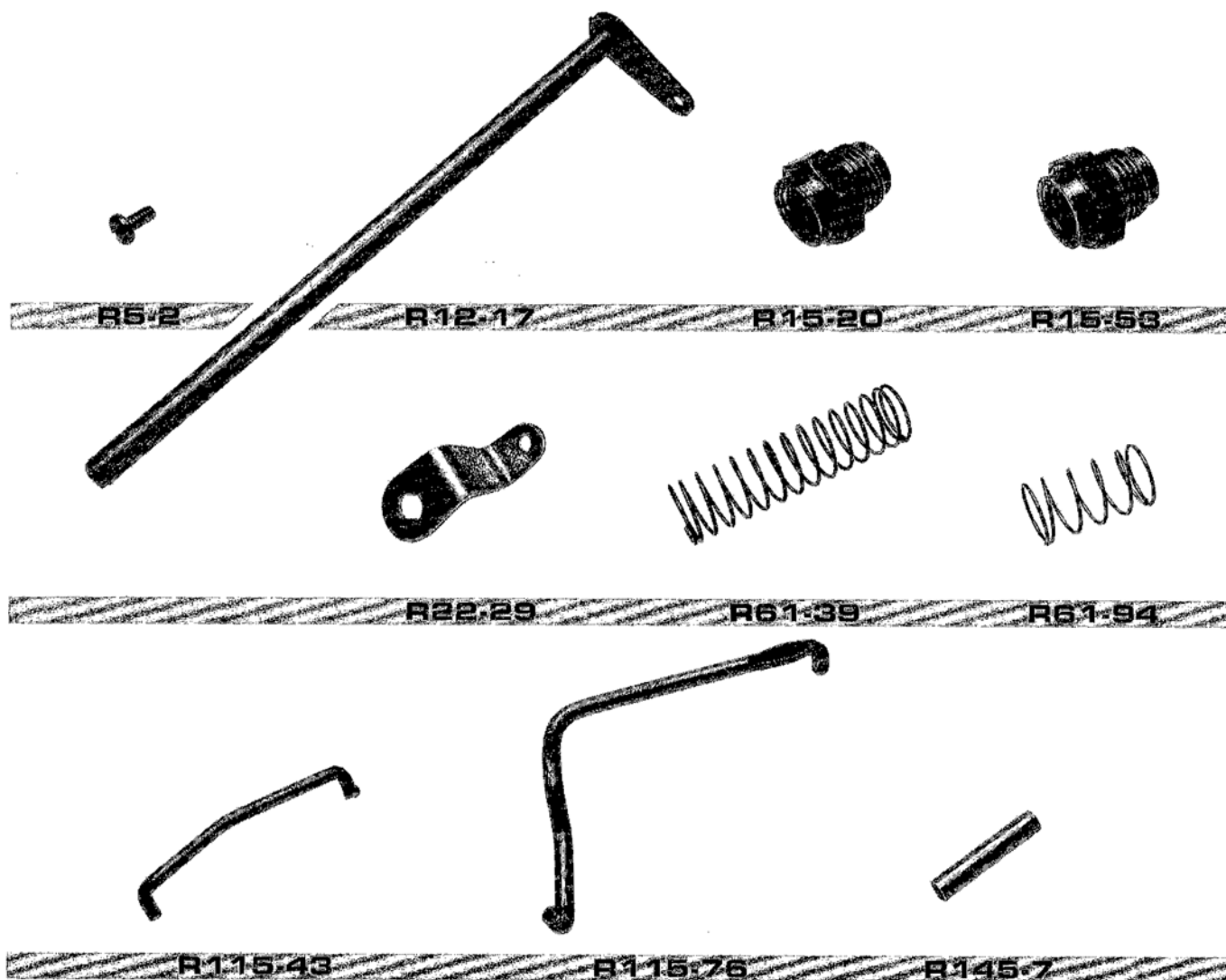
RT-19

ACE/KS No.	OEM No.	Description
RT-7		Tap, Bottoming (15/16-20 thd.)
RT-8		Tap, Bottoming (1-1/16-20 thd.)
RT-12		Tap, Bottoming (5/8-24 thd.)
RT-14		Reamer, Line [used for O.S. shaft R13-25] (reams to .341 dia.)
RT-16		Tap, Bottoming (1"-20 thd.)
RT-17		Tap, Bottoming (7/8-20 thd.)
RT-19		Drill Bit, Letter "R" [used for O.S. shaft R13-25]

ROCHESTER

MODEL

FOUR-JET (4G, 4GC)



ACE/KS No.	OEM No.	Description
R5-2	187051	Screw, Trip Lever, 1953-60 All (6-32 thd x 5/16" L w/binding head)
R12-17	7013175	Shaft, Choke, 1965-66 Chevrolet w/283", 327" engs.
R15-20	7000262	Fitting, O.S. Fuel Inlet (5/8-18 male x 1/2-20 female w/flare)
R15-53		Fitting, Fuel Inlet Reducer (5/8-18 male x 1/4" N.P.T. female)
R22-29	7026277	Lever, Choke Shaft [also fits OEM no. 7043764]
R61-39		Spring, 2" Fuel Filter (use with our 30-32 filter)
R61-94		Spring, Fuel Filter (used with our 30-37, 50)
R115-43	7013533	Rod, Intermediate Choke Shaft, 1966 & Earlier Chevy w/V-8 engs.
R115-76	7021997	Rod, Pump, 1966 & Earlier Chevrolet w/V-8 engs.
R145-7		Tube, Brass Vent, 1959-63 GM (7/32" O.D. x 1.00" L)

ROCHESTER

MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)



R5-3 R5-32 R8-10 F10-56 R10-16



R10-18 R10-18S R10-19 R10-20 R10-25



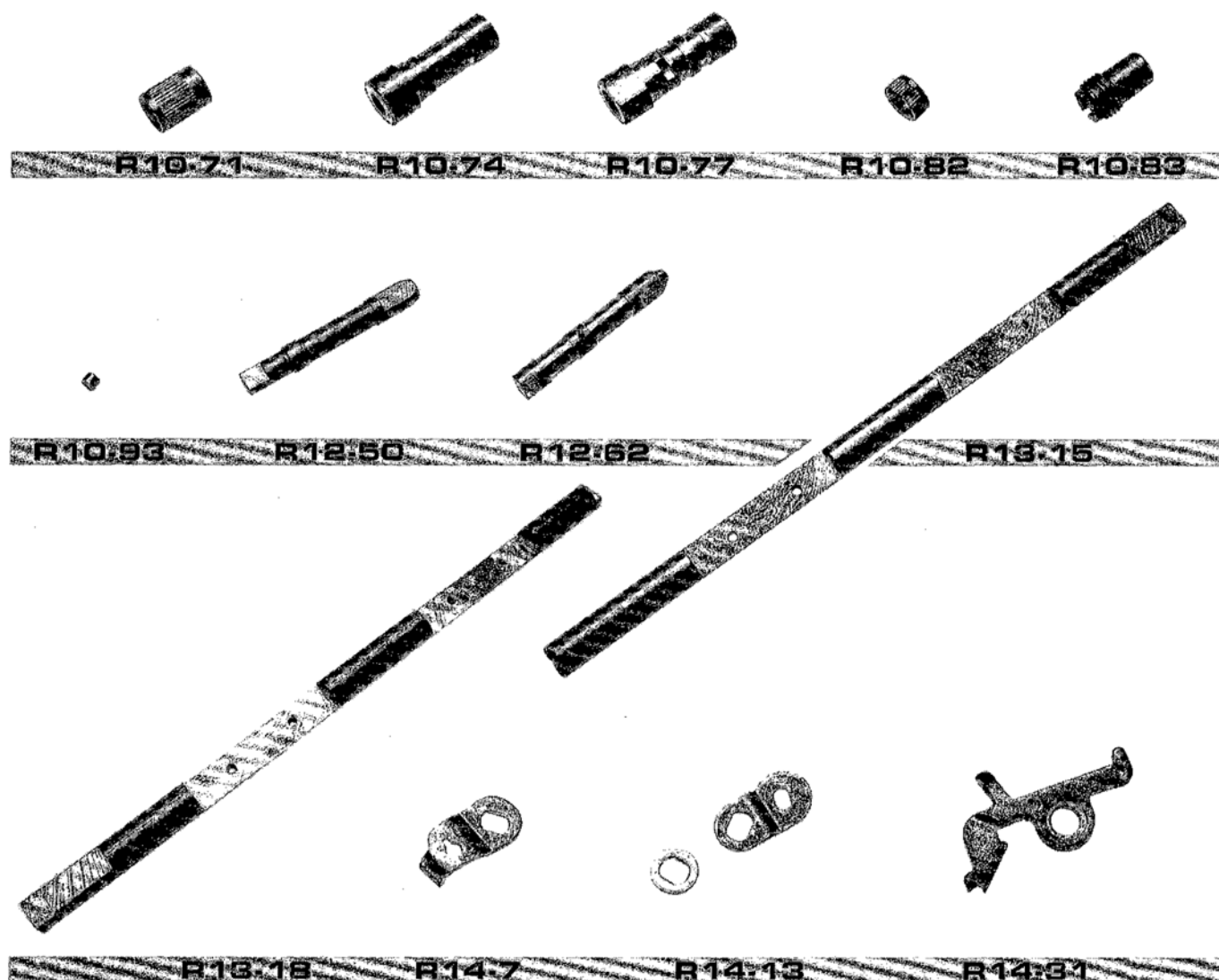
R10-27 R10-30 R10-55 R10-67 R10-69

ACE/KS No.	OEM No.	Description
R5-3	7010424	Screw, Thermostat Cover [w/Phillips head] (8-32 thd. x 3/8" L)
R5-32		Plug, Brass Pipe (1/8" N.P.T.)
R8-10		Bracket, Throttle Arm Conversion [bottom half]
F10-56		Bushing, Throttle Shaft Repair (3/8" I.D. x 7/16" O.D. x 3/4" L)
R10-16		Restrictor, High Speed (.047 orifice x .125 O.D. x .108L)
R10-18		Bushing, Primary Throttle Shaft (5/16" I.D. x 3/8" O.D. x 1/2" L)
R10-18S		Bushing, Steel Primary Throttle Shaft (5/16" I.D. x 3/8" O.D. x 1/2" L)
R10-19		Bushing, Fast Idle Cam Bracket (1/4" I.D. x 1/2" O.D. x 1/4" L w/shoulder)
R10-20		Bushing, Needle & Seat Repair (1/2-20 male x 3/8-18 female)
R10-25		Split Retainer Bushing, H.S. Step-up Piston (1/4" I.D. x .175 L)
R10-27		Bushing, Choke Bracket, 1971-up Cadillac (3/8" I.D. x 7/16" O.D.)
R10-30		Bushing, Throttle Shaft Spring (7/32" I.D. x 1/4" O.D. x 1/4" L)
R10-55		Bushing, Secondary Throttle Shaft (3/8" I.D. x 7/16" O.D. x 1/2" L)
R10-67		Bushing, Base Repair (5/16" I.D. x 3/8" O.D. x 7/8" L)
R10-69		Bushing, Choke Pull-off Bracket (3/8" I.D. x 1/2" O.D. x 1/4" L)

ROCHESTER

MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)

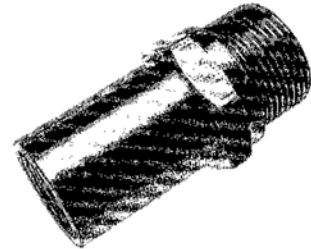


ACE/KS No.	OEM No.	Description
R10-71		Bushing, Throttle Repair (5/16" I.D. x 3/8" O.D. x 1/2" L)
R10-74		Bushing, Choke Spool [w/o slot] (1/4" I.D. x 1-3/16" L)
R10-77		Bushing, Choke Spool [w/slot] (1/4" I.D. x 1-3/16" L)
R10-82		Bushing, Repair (5/16" I.D. x 3/8" O.D. x 3/16" L)
R10-83		Bushing, Rich Stop Adjusting [to be press fit w/our R47-41(3/8-24 thd.)]
R10-93		Restrictor, Air Bleed (.047 orifice x .137 O.D. x .110 L)
R12-50		Shaft, Internal Choke [w/o post] (1/4" dia. x 1-3/4" L)
R12-62		Shaft, Choke Conversion (1/4" dia. x 1-11/16" L)
R13-15		Shaft, Throttle [late models] (7-3/16" L)
R13-18		Shaft, Throttle [early models] (6-3/4" L)
R14-7		Lever, Choke Shaft Conversion
R14-13	7041542	Lever, Choke, 1977-up Pontiac w/V-8 engs.
R14-31	7027270	Lever, Secondary Lockout [early models]

ROCHESTER

MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)

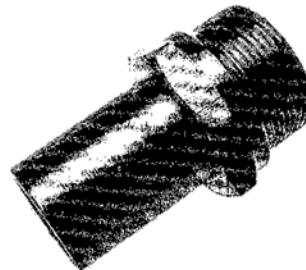
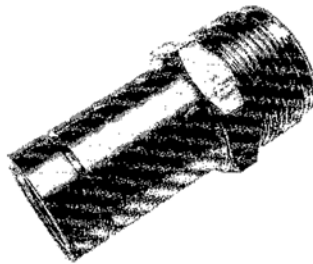
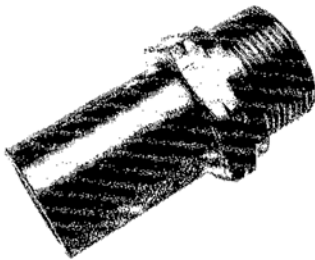


R15-11

R15-11X

R15-11XX

R15-22X

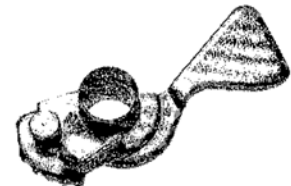
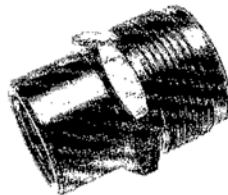
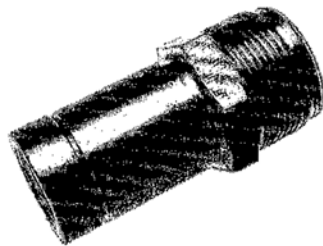


R15-22XX

R15-40

R15-40XX

R15-55



R15-73

R15-76

R17-13

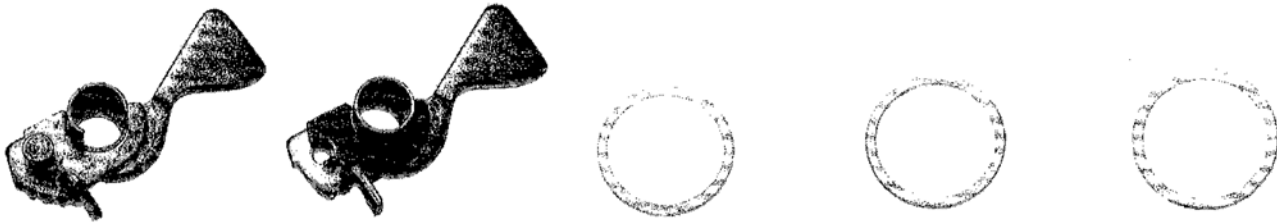
R17-14

ACE/KS No.	OEM No.	Description
R15-11	7022885	Fitting, Fuel Inlet (7/8-20 male x 5/8-18 female w/inverted flare x .656 L)
R15-11X	7022885	Fitting, Fuel Inlet Ext. Thd. (7/8-20 male x 5/8-18 female w/flare x .800 L)
R15-11XX	7022885	Fitting, Fuel Inlet O.S. (29/32-20 male x 5/8-18 female w/flare x .800 L)
R15-22X	Repl. 7035489	Fitting, Ext. Thread Fuel Inlet (7/8-20 male x 5/8-18 female x 2.00" L)
R15-22XX	Repl. 7040957	Fitting, O.S. Fuel Inlet (29/32-20 male x 5/8-18 female x 2-5/64" L)
R15-40	7024281	Fitting, Fuel Inlet (1"-20 male x 5/8-18 female w/inverted flare x 2-1/8" L)
R15-40XX	Repl. 7044951, 5878	Fitting, O.S. Fuel Inlet (1-1/16 male x 5/8-18 female w/inverted flare x 2.00" L)
R15-55		Fitting, Fuel Inlet Reducer (5/8-18 male x 3/8" barb x 1-7/32" L)
R15-73	17051765	Fitting, Fuel Inlet [w/gasket] (1"-20 male x 5/8-18 female x 2-5/32" L)
R15-76	7048873	Fitting, Fuel Inlet, 1976-up Chevy (1"-20 male x 5/8-18 female x 1-3/8" L)
R17-13	7040812, 0845	Cam, Fast Idle, 1969-70 Buick w/350" eng.
R17-14	7040833, 0841	Cam, Fast Idle, 1968-69 Oldsmobile w/V-8 engs.

ROCHESTER

MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)



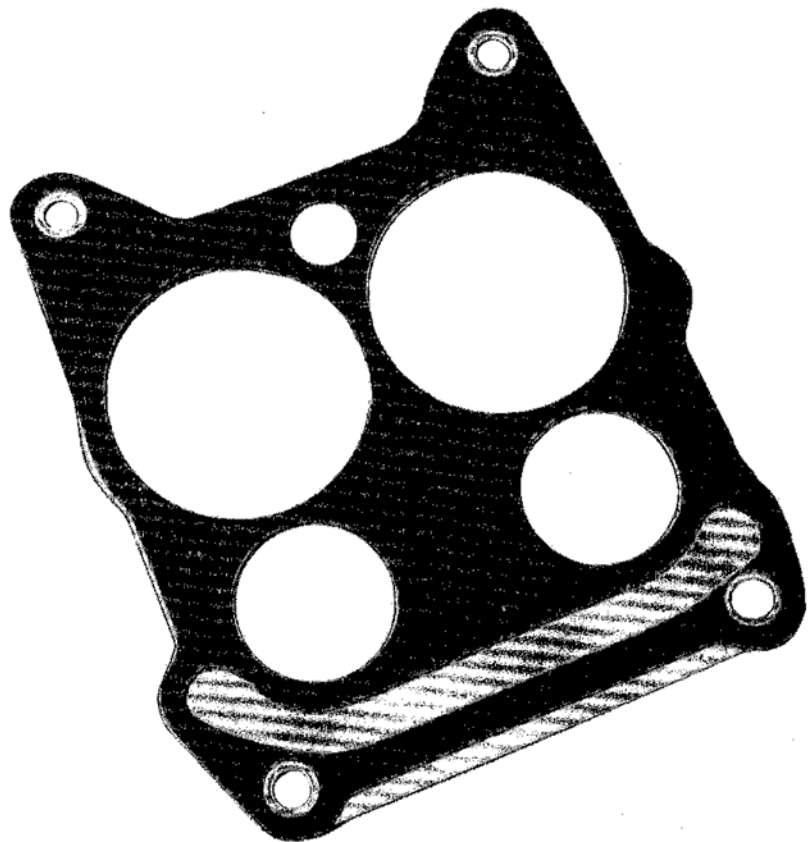
~~R17-15~~

~~R17-16~~

~~R20-35P~~

~~R20-35PX~~

~~R20-35PXX~~



~~R20-35PXX~~

~~R20-260~~

ACE/KS No.	OEM No.	Description
R17-15	7031259	Cam, Fast Idle, 1966-67 Chevrolet w/396", 427" engs.
R17-16	7040985	Cam, Fast Idle, 1970-72 Pontiac w/V-8 engs.
R20-35P		Gasket, Nylon Fuel Inlet Fitting (7/8" I.D. x 1-3/64" O.D. x 1/16" thk.)
R20-35PX		Gasket, Nylon Fuel Inlet Fitting (29/32" I.D. x 1-3/32" O.D. x 1/16" thk.)
R20-35PXX		Gasket, Nylon Fuel Inlet Fitting (15/16" I.D. x 1-1/8" O.D. x 1/16" thk.)
R20-35PXXX		Gasket, Nylon Fuel Inlet Fitting (1-1/16" I.D. x 1-7/32" O.D. x 1/16" thk.)
R20-260		Gasket, Flange [w/stainless steel heat shield attached]

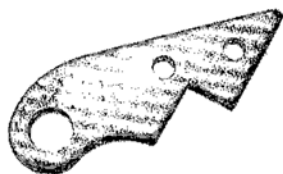
ROCHESTER

MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)



R22-33



R22-60



R22-61



R24-11



R24-22



R24-23



R24-35



R24-44



R25-6



R25-9



R28-23



R28-24



R28-38



R28-78



R28-85

ACE/KS No.	OEM No.	Description
R22-33	7031231	Lever, Internal Choke, 1965-up All GM [also fits OEM no. 7041621]
R22-60		Bracket, Conversion [converts manual trans to auto trans]
R22-61		Bracket, Conversion [converts non A/C to A/C]
R24-11		Screw, Choke Air Adjusting (3/16" dia. x .665 L)
R24-22	7029856	Pin, Float [short] (1.00" L)
R24-23	7037317	Pin, Float [long] (1-5/8" L)
R24-35	7041469	Pin, Float, 1975 Chevy, 1977 Oldsmobile w/V-8 engs. (1-5/16" L)
R24-44	17057077	Pin, Float, 1980-up Models
R25-6		Bracket, Float Pin Repair
R25-9		Stud, Vacuum Brake Repair (1/4-28 thd. x 13/16" L)
R28-23		Screw, Part Throttle Adj., 1966-71 (10-32 thd. x 11/16" L)
R28-24		Screw, O.S. Part Throttle Adj., 1966-71 (1/4-28 thd. x 11/16" L)
R28-38	7048854, 8858	Screw, Idle Mixture (10-32 thd. x 1-3/4" L)
R28-78	7048532	Screw, Idle Mixture, 1971-up (10-32 thd. x 1-5/8" L)
R28-85	17062905	Screw, Idle Mixture [use our R61-93 spring] (M4 x .50 pitch thd.)

ROCHESTER

MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)



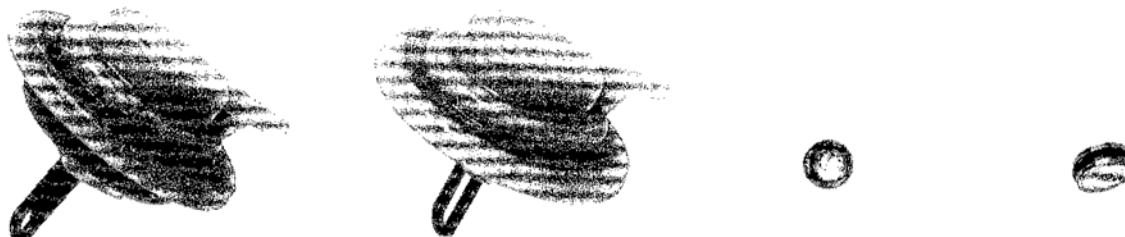
R28-86

R28-89

R28-102

R28-108

R30-12



R35-20

R35-21

C47-3

R47-17



R47-29

R47-41

R61-31

R61-39

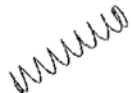
R61-45

ACE/KS No.	OEM No.	Description
R28-86	17062905	Screw, Idle Mixture, w/Spring (M4 x .50 pitch thd. x 1.263 L)
R28-89	17062905	Screw, Idle Mixture [w/slot] {use our R61-93 spring} (M4 x .50 pitch thd.)
R28-102	7042429	Screw, Idle Mixture (10-32 thd. x 1-3/4" L)
R28-108	17062905	Screw, Idle Mixture [repairs worn thread in casting] {replaces R28-85, 86, 89} (10-32 thd.)
R30-12		Valve, Fuel Filter Check (fits 1" & 2" filters)
R35-20	7038238, 39	Pull-off, Choke, 1967-70 Buick, Chevy, Olds, Pontiac, 1970-71 Ford
R35-21	7031388	Pull-Off, Choke [also fits OEM nos. 7031929, 7032425]
C47-3	7006478	Plug, Expansion (3/8" O.D.)
R47-17		Plug, Secondary Metering Well (7/16" O.D.)
R47-29		Plug, Brass APT Screw (11/32" O.D. x 5/16" L)
R47-41		Plug, Rich Stop Adjustment Bushing [fits our R10-83]
R61-31	7029916	Spring, Choke Air Adjustment
R61-39		Spring, 2" Fuel Filter (use with our 30-32 filter)
R61-45	7034742	Retainer, Part Throttle Adj. Screw [fits our R28-23]

ROCHESTER

MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)



R61-46

R61-47

R61-48

R61-62

R61-66



R61-72

R61-86

R61-93

R61-94

R61-131



R61-132

R61-133

R61-136

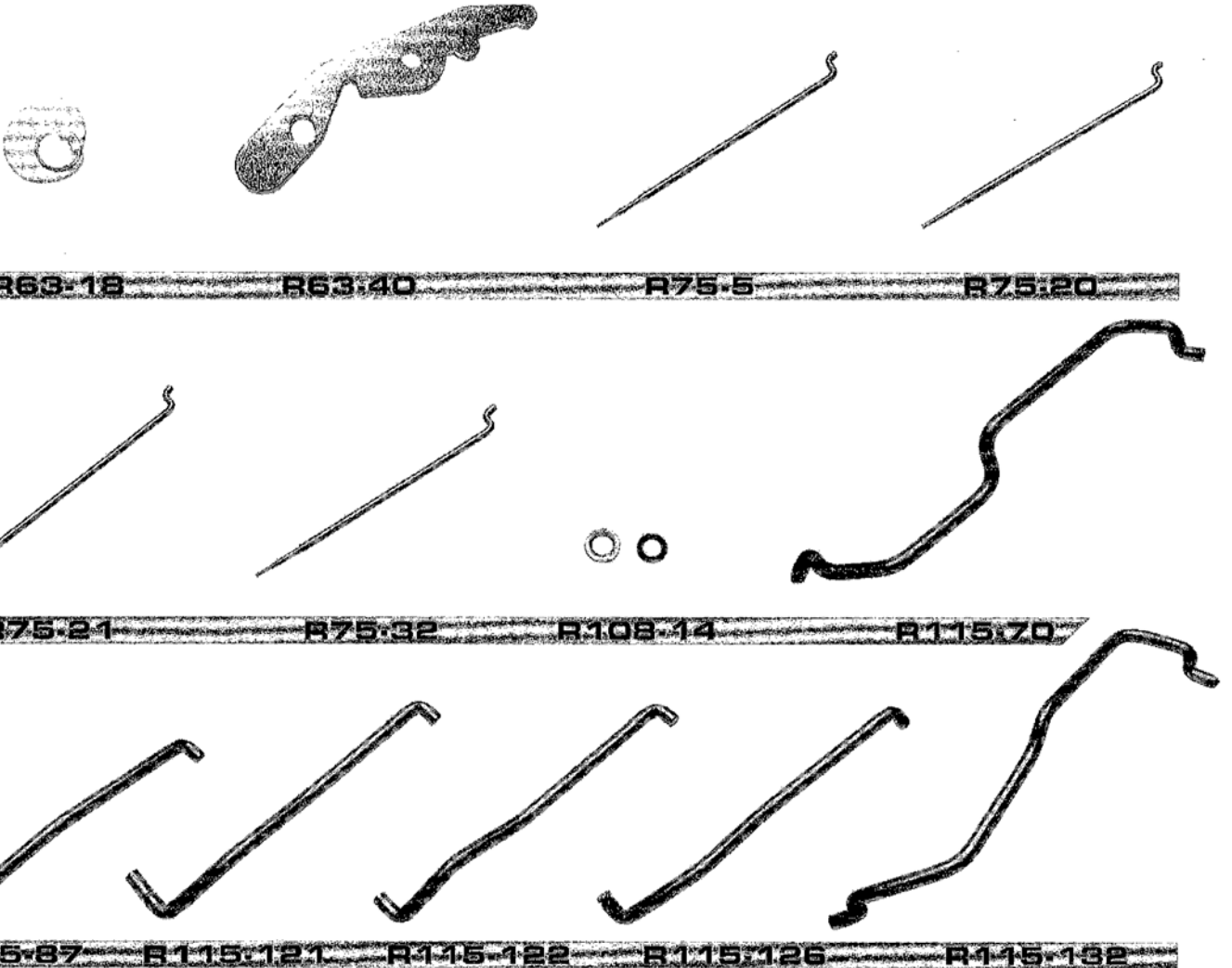
R61-146

ACE/KS No.	OEM No.	Description
R61-46	7029922	Spring, Power Piston, 1966-76 All GM Models
R61-47	7036019	Spring, Power Piston, 1968-up All GM Models
R61-48	7029862	Spring, Primary Metering Rod, 1966-79 All GM Models
R61-62		Spring, Secondary Throttle Closing
R61-66		Retainer, Part Throttle Adj. Screw [fits our R28-24]
R61-72	7012515	Spring, Power Piston
R61-86	7041459	Spring, Primary Metering Rod, 1975-up All GM Models
R61-93	17062905	Spring, Idle Mixture Screw [fits our R28-85, 86, 89]
R61-94		Spring, Fuel Filter [used with our 30-37, 50 filters]
R61-131	124	Spring, Electric Choke Coil
R61-132	118	Spring, Electric Choke Coil
R61-133	131	Spring, Electric Choke Coil
R61-136		Spring, Metering Rod, 1981-up GM [long version]
R61-146	17057068	Spring, Metering Rod, 1980 only GM [short version]

ROCHESTER

MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)

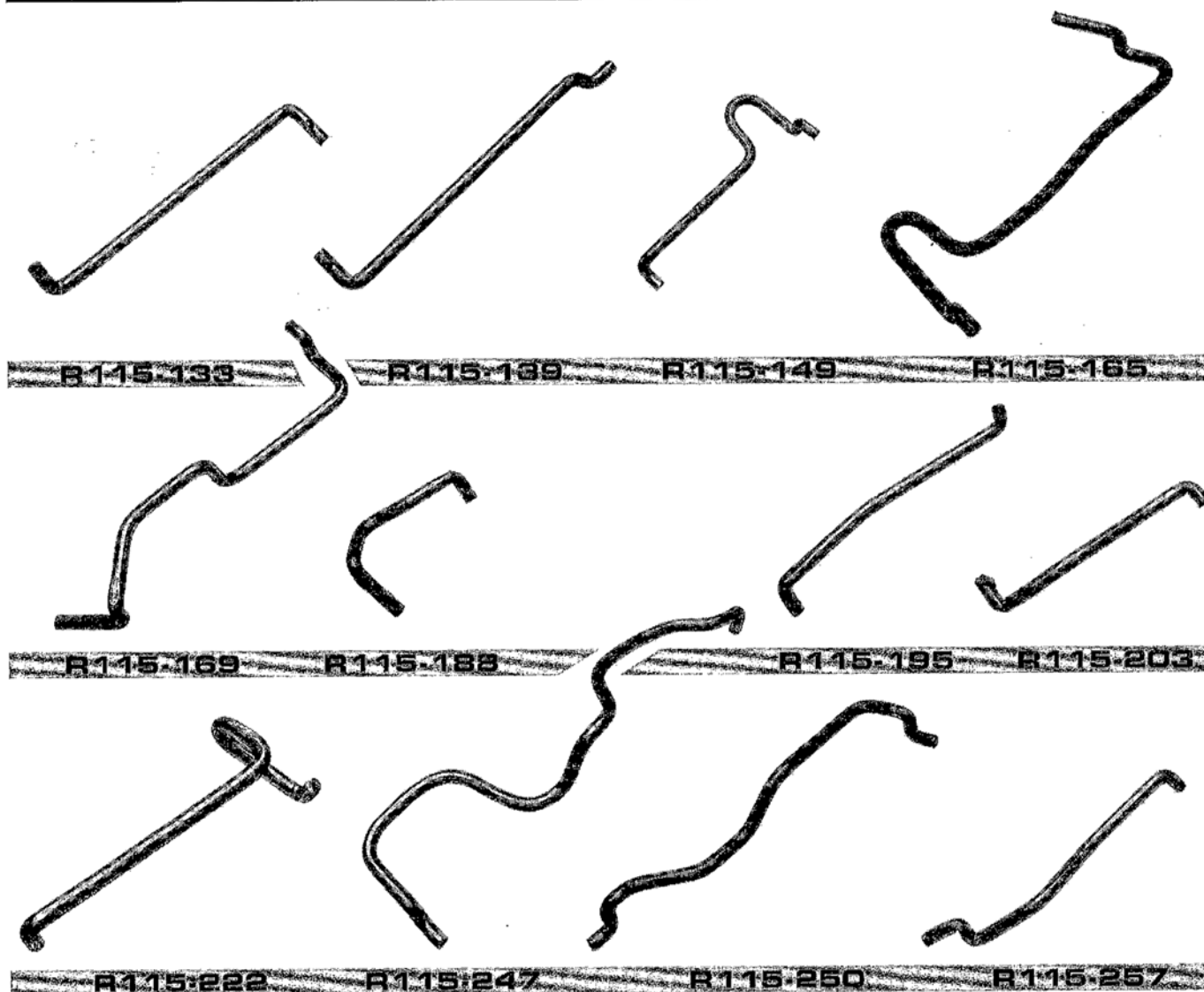


ACE/KS No.	OEM No.	Description
R63-18	7031134, 5344	Cam, Plastic
R63-40		Lever, Accelerator Pump Arm
R75-5		Rod, Metering (.045 dia.)
R75-20		Rod, Metering (.050 dia.)
R75-21	17051343	Rod, Metering (.043 dia.)
R75-32		Rod, Metering (.043 dia.)
R108-14		Jet & Washer Assy., Secondary Metering
R115-70	7038167	Rod, Vacuum Brake, 1967-69 All GM Models
R115-87	7031394	Rod, Choke, 1966-67 Chevy w/V-8, 1966-68 Pont. w/6 cyl. & V-8 engs.
R115-121	7035675	Rod, Choke, 1967-74 Buick, 1967-74 Cadillac
R115-122	7036736	Rod, Choke, 1969 Buick
R115-126	7033517	Rod, Choke, 1970 Buick, 1967-69 Oldsmobile
R115-132	7029075	Rod, Vacuum Brake, 1970-71 Chevrolet

ROCHESTER

MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)

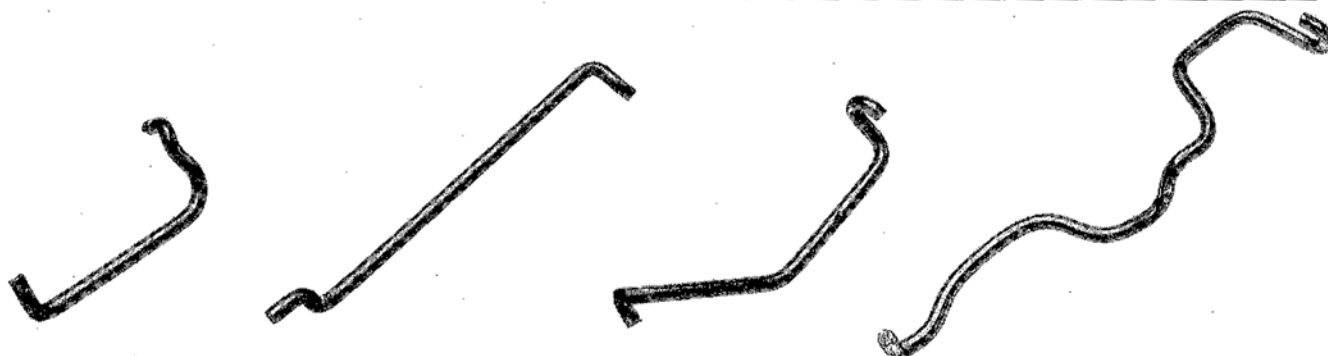


ACE/KS No.	OEM No.	Description
R115-133	7032716	Rod, Pump, 1966-69 All GM Models
R115-139	7026138	Rod, Pump, 1970-80 All GM Models
R115-149	7038744	Link, Auxiliary Vacuum Brake, 1970-74 Buick w/V-8 engs.
R115-165	7038305	Rod, Vacuum, 1970-76 Oldsmobile w/V-8 engs.
R115-169	7024257	Rod, Vacuum Brake, 1972-74 Chevrolet, 1972-79 Chevrolet Trk.
R115-188	7024256	Rod, Intermediate Choke, 1973-74 Chevrolet
R115-195	7037557	Rod, Choke, 1970-up Chevrolet
R115-203	7038269	Rod, Choke, 1970-74 Buick, Olds, Pontiac, 1973-74 GMC Motor Home
R115-222		Rod, Secondary Throttle
R115-247	7043466	Link, Auxiliary Vacuum Brake, 1975-79 Buick, Olds, Pontiac
R115-250	7041527	Rod, Vacuum Brake, 1975-up All GM Models
R115-257	7041472	Rod, Choke, 1975-79 All GM Models

ROCHESTER

MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)

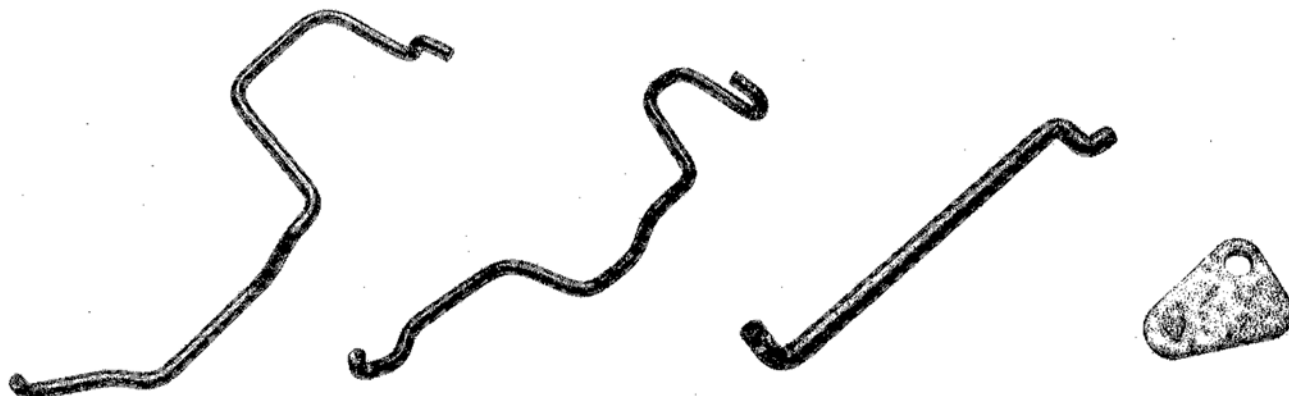


R115-261

R115-276

R115-295

R115-301



R115-313

R115-333

R115-336

R118-3



R145-32

R145-39

R145-40

R145-50A

R145-50H

ACE/KS No.	OEM No.	Description
R115-261	7038874	Link, Auxiliary Vacuum Brake
R115-276	17056437	Rod, Pump, 1980-up GM
R115-295	17062369	Rod, Secondary Vacuum Brake, 1979-up All GM Models
R115-301	17062592	Link, Auxiliary Vacuum Brake, 1980-up GM
R115-313	7043447	Rod, Vacuum Brake, 1975-76 Chevrolet, Chevrolet Trk., Pontiac
R115-333	P/O 17083227	Link, Vacuum Brake
R115-336	17064251	Rod, Pump, 1980-up GM
R118-3	7041538	Cover, Idle Vent, 1977-up Buick, Olds, Pontiac
R145-32		Tube, Secondary Pickup (1/8" O.D. x 1-7/16" L)
R145-39		Tube, Vent (3/8" O.D. x 1.00" L)
R145-40		Tube, Spark Valve (3/16" O.D. to 1/4" O.D. x 1.00" L)
R145-50A		Tube, Idle Pickup (.042 orifice x 1-27/32" L)
R145-50H		Tube, Idle Pickup (.025 orifice x 1-27/32" L)

ROCHESTER

MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)



R145-72

R145-72C

R145-77

R145-78

R145-95



R145-96

R145-102

R145-113

R145-121

R145-145



R145-170

R145-175

R145-178

R145-190

R145-201

ACE/KS No.	OEM No.	Description
R145-72		Tube, Air Horn Vent (3/8" O.D. x 1.00" L)
R145-72C		Tube, Air Horn Vent (3/8" O.D. x .850 L)
R145-77		Tee, Shaped (bent tube 3/16" x 1/4" x 1/4")
R145-78		Tube, Vacuum (1/4" O.D. x 1.00" L)
R145-95		Tube, High Speed Bleed (5/32" O.D. x 2.00" L)
R145-96		Tube, High Speed Enrichment (5/32" O.D. x 1-31/32" L)
R145-102		Tube, Step Down (3/16" O.D. to 1/4" O.D. x 2-3/4" L)
R145-113		Tube, Choke Housing (1/4" O.D. x 1-5/8" L)
R145-121		Tube, Vacuum Brake (3/16" O.D. x 1/4" O.D. x 1-3/8" L)
R145-145		Tube, High Speed Enrichment Repair (3/16" O.D. x 1-7/8" L)
R145-170		Tube, Idle Pickup (.035 orifice x 1-1/2" L)
R145-175		Tube, Vent (9/16" O.D. x 1.00" L)
R145-178		Tube, Metering Rod Holder Repair (7/64" O.D. to 9/64" O.D. x 13/32" L)
R145-190	17063548	Tube, POE (5/32" O.D. x 1-15/16" L)
R145-201		Tube, Secondary Discharge (.275 O.D. x .985 L)

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MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)



R145-213

R145-214

R145-233

R145-250



R150-31

R150-36

R150-58

R150-60



R160-7

R170-31B

R170-31C

R170-31G

ACE/KS No.	OEM No.	Description
R145-213		Tube, Repair [to repair base on cutaway castings] (5/16" I.D. x 3/8" O.D. x 3/4" L)
R145-214		Tube, Tee (3/16" x 1/4" x 1/4")
R145-233		Tube, Secondary Air Tube (.035 orifice x 1-27/32" L)
R145-250		Tube, Idle Pickup (.042 orifice x 1-27/32" L)
R150-31		Pin, Trans Kickdown (5/16-18 thd. x .687 L)
R150-36		Stud
R150-58		Pin, Throttle (1/4" pin x 5/16-18 thd. x 29/32" L)
R150-60		Pin, Trans Kickdown (1/4-20 thd. x 3/4" L)
R160-7	7032503	Piston Assy., Dashpot, 1966 All GM Models
R170-31B	P/O 17056150	Rivet No. B-1, Oval Head (5/16" L)
R170-31C	P/O 17056150	Cover, Fiber Contact
R170-31G	P/O 17056150	Connector Tab, Electric Choke

ROCHESTER

MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)



R170-35



R170-36



R170-50



R170-51



R170-52



R170-55



R170-57



R170-68



R170-69



R170-73



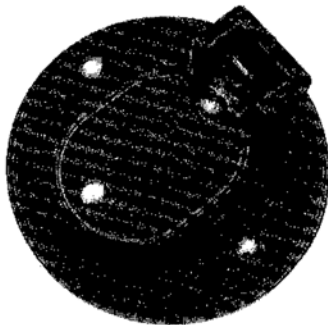
R170-74

ACE/KS No.	OEM No.	Description
R170-35	P/O 17061959	Cover, Electric Choke Thermostat, 1979-up GM
R170-36	P/O 17061093	Cover, Electric Choke Thermostat, 1978 & Earlier
R170-50		Bronze Contact, Electric Choke Thermostat [w/two stage heater]
R170-51		Bronze Contact, Electric Choke Thermostat [w/two stage heater]
R170-52		Connector Tab, Electric Choke Thermostat
R170-55		Rivet, Steel [for electric choke thermostat] (.120 O.D. over knurl x .360 L)
R170-57		Sub-Assy., Electric Choke Thermostat
R170-68	17068956, 88	Thermostat, Electric Choke, 1982-88 GM w/V-8 engs.
R170-69	17067495, 8292, 8474	Thermostat, Electric Choke, 1980-81 Chevrolet w/3.8 L (229") & 4.4 L (267") engs.
R170-73		Thermostat, Electric Choke, 1979-up [w/open end spring]
R170-74		Thermostat, Electric Choke, 1979-up [w/open end spring]

ROCHESTER

MODEL

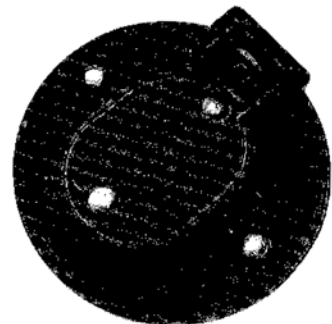
QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)



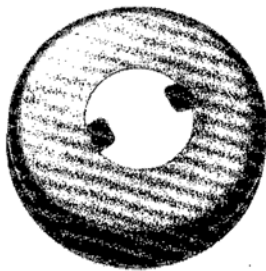
R170-75



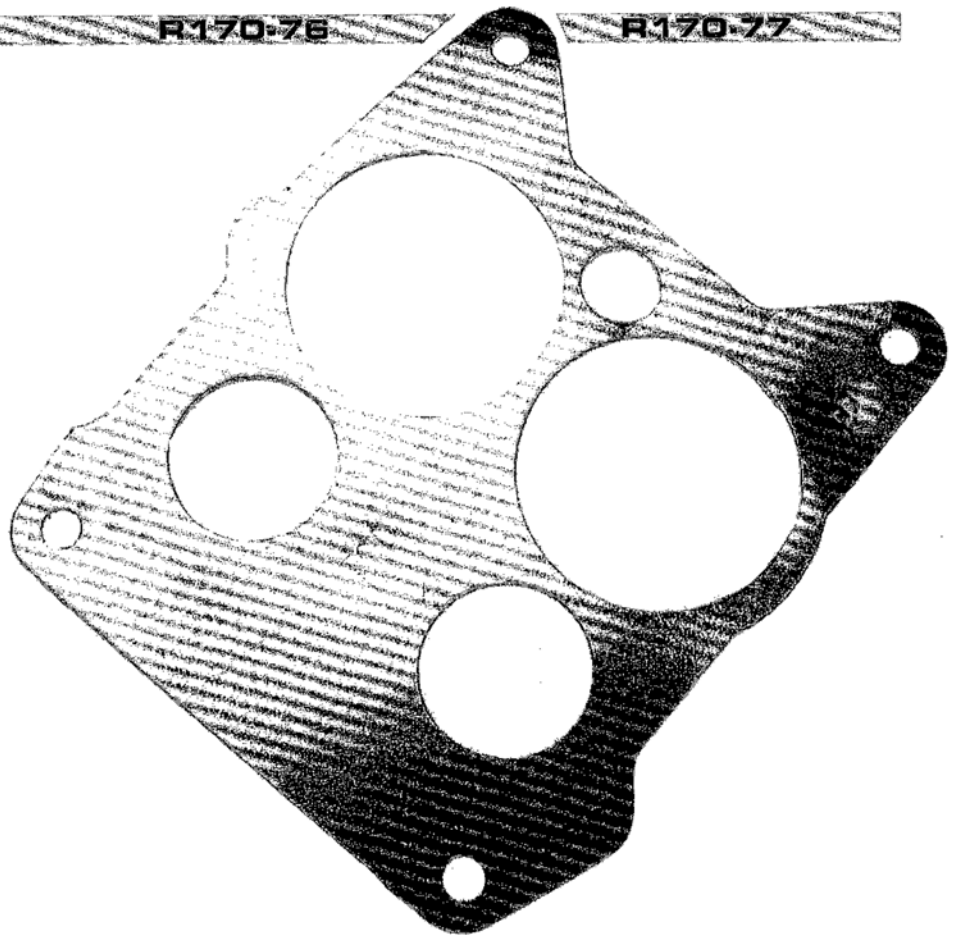
R170-76



R170-77



R170-83



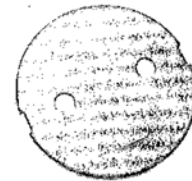
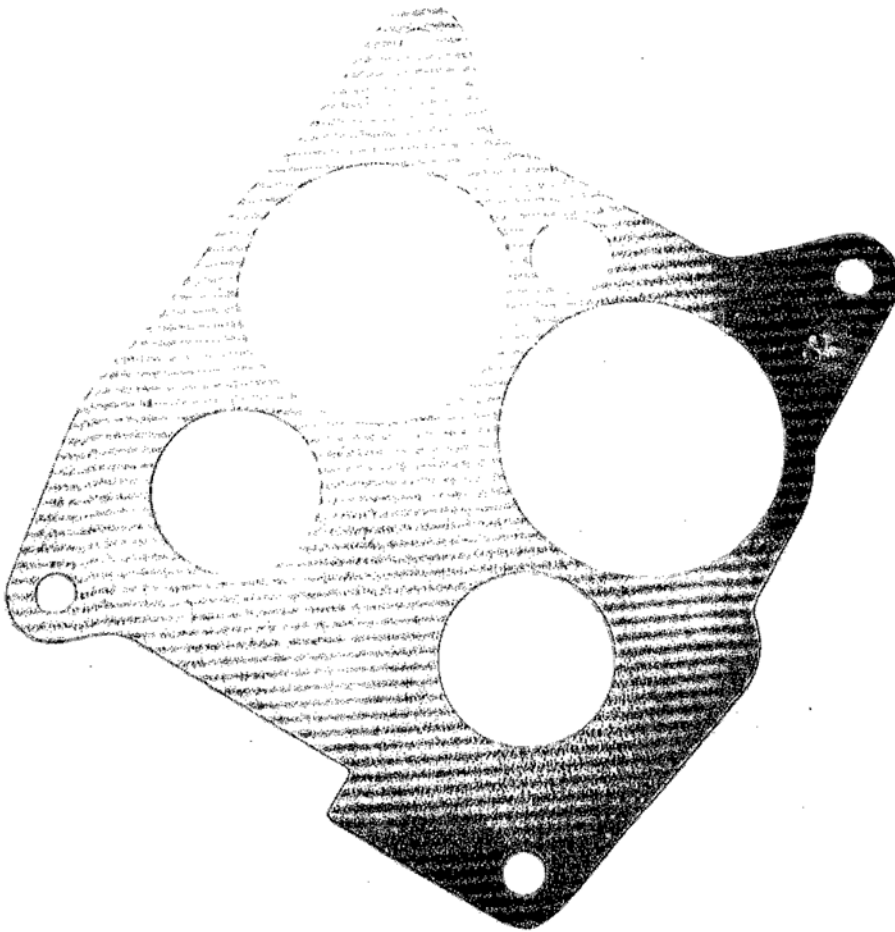
R186-9

ACE/KS No.	OEM No.	Description
R170-75		Thermostat, Electric Choke, 1977-78 [w/closed end spring]
R170-76		Thermostat, Electric Choke, 1977-78 [w/open end spring-wound clockwise]
R170-77		Thermostat, Electric Choke, 1977-78 [w/open end spring-wound counter clockwise]
R170-83	P/O 17051918	Shield, Choke Heat
R186-9	3884576	Gasket w/Heat Shield Attached [stainless steel]

ROCHESTER

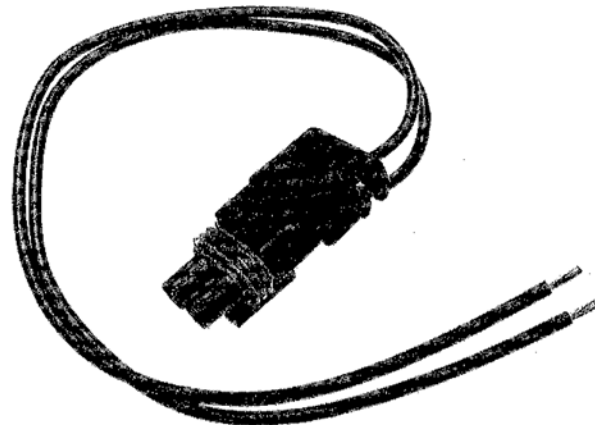
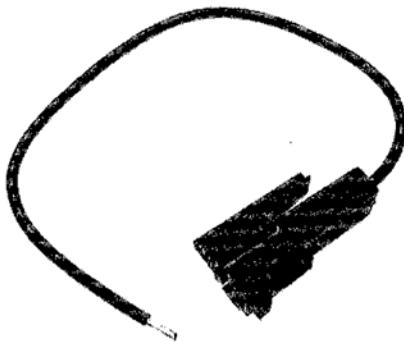
MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)



R186-10

R186-12



R204-19

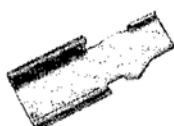
R204-20

ACE/KS No.	OEM No.	Description
R186-10	1486573	Gasket w/Heat Shield Attached [stainless steel]
R186-12	7029896	Plate, Throttle (1.396 O.D.)
R204-19		Pigtail Connector, Electric Choke, 1977-87 GM
R204-20		Pigtail Connector, Mixture Control Solenoid (fits our MCS-1, 3, 4)

ROCHESTER

MODEL

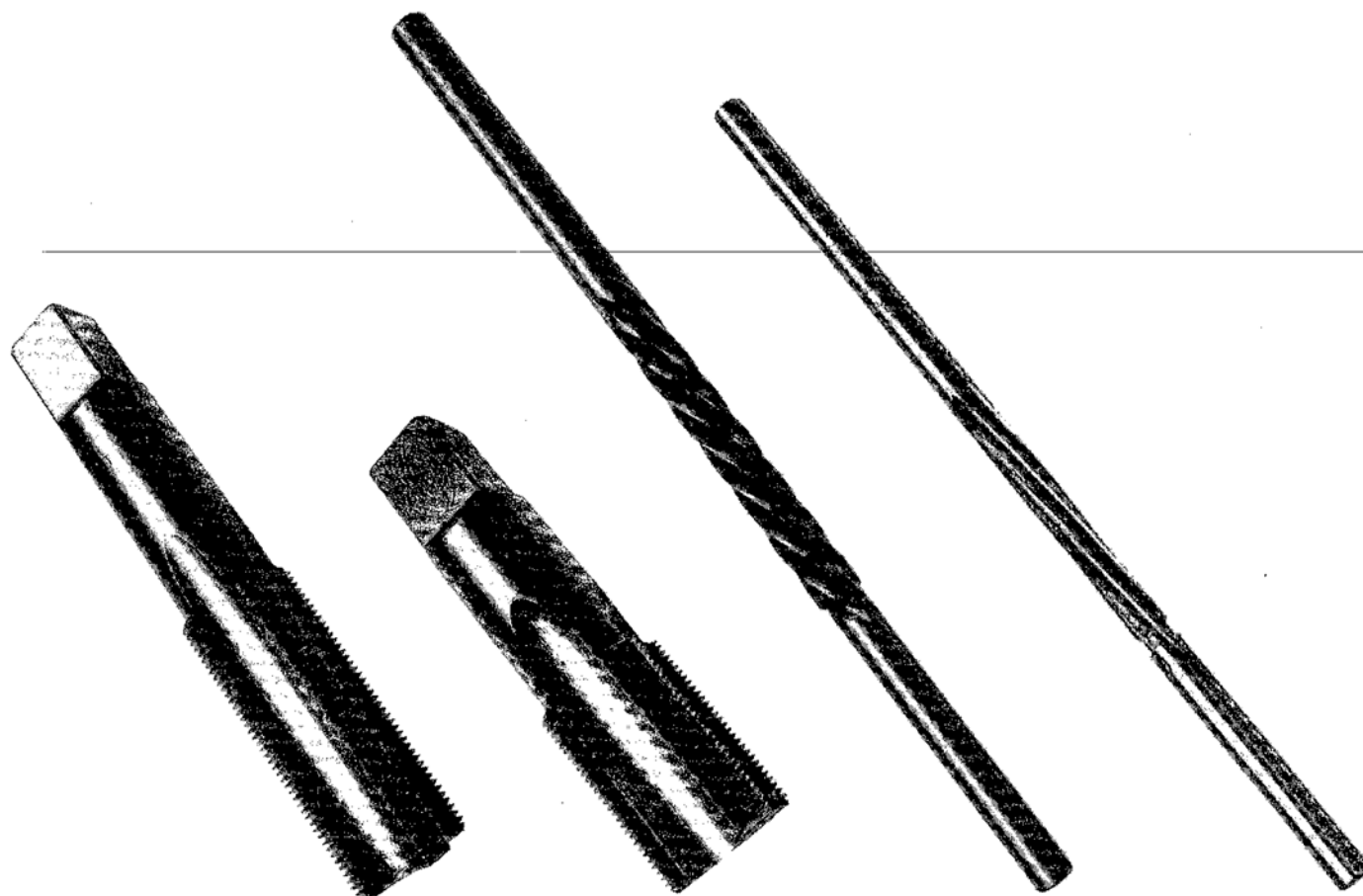
QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)



RRP204-10

RRP204-11

RRP204-12



RT-6

RT-8

RT-9

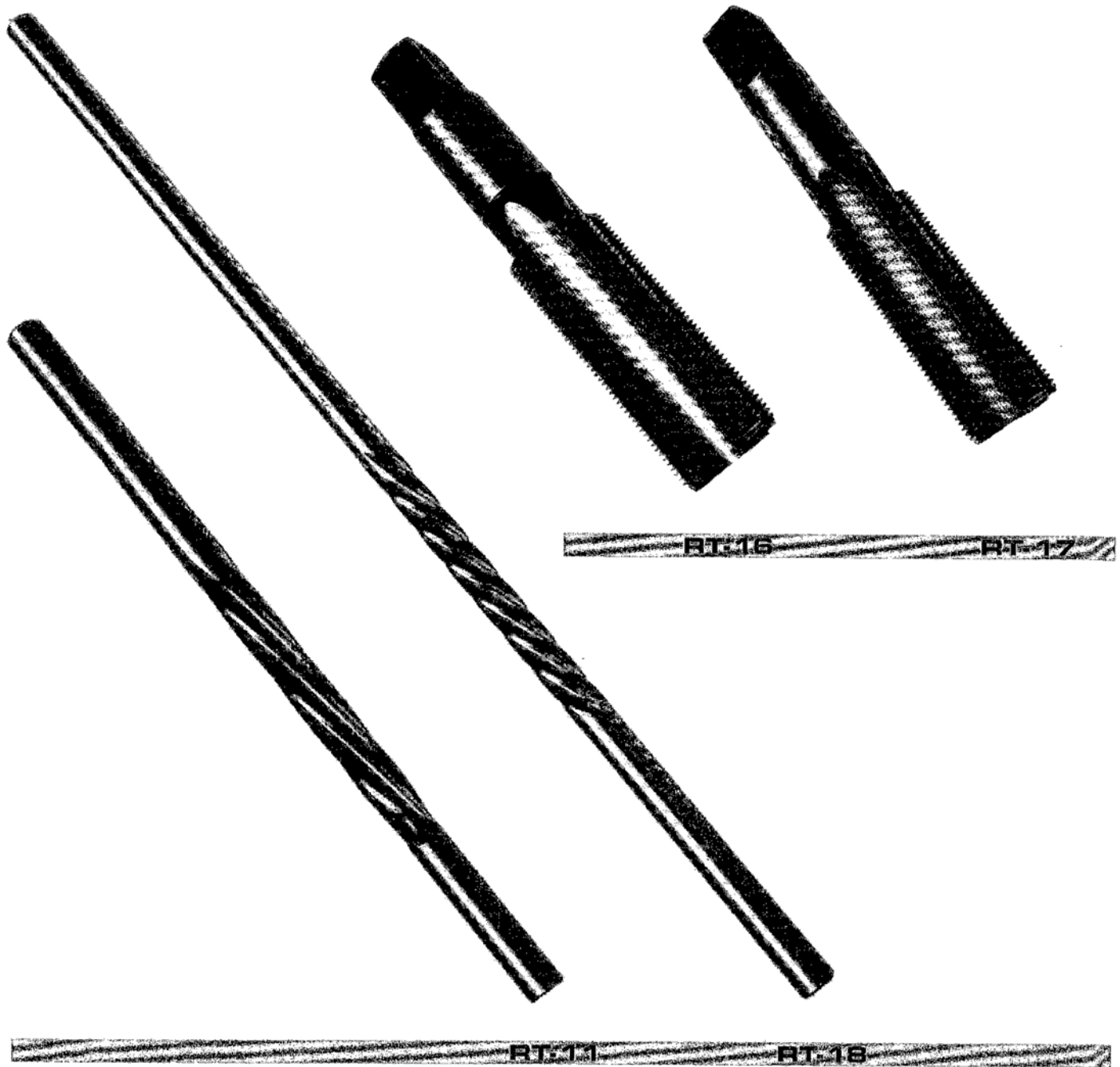
RT-10

ACE/KS No.	OEM No.	Description
RRP204-10		Terminal, Choke Conversion [converts choke 17062081 to 17054594]
RRP204-11		Terminal, Choke Conversion [converts choke 17064214 to 17062081]
RRP204-12		Terminal, Conversion [converts choke no. 17054594 to choke nos. 17062081, 17064214]
RT-6		Tap, Bottoming (29/32-20 thd.)
RT-8		Tap, Bottoming (1-1/16-20 thd.)
RT-9		Reamer, Line [used to ream casting on the primary shaft] (5/16" pilot x 3/8" reamer)
RT-10		Reamer, Line [used to ream R10-18 throttle shaft bushing after installation] (5/16" pilot x 5/16" reamer)

ROCHESTER

MODEL

QUADRAJET (4MC, MV, M4MC, ME, E4MC, ME)



ACE/KS No.	OEM No.	Description
RT-11		Reamer, Line [used to ream casting on the Ford 2150, Q-jet secondary shaft, and Carter TQ] {use our R10-55 bushing} (3/8" pilot x 7/16" reamer)
RT-16		Tap, Bottoming (1"-20 thd.)
RT-17		Tap, Bottoming (7/8"-20 thd.)
RT-18		Reamer, Line [used to ream R10-55 throttle shaft bushing after installation] (3/8" pilot x 3/8" reamer)